

Spray Nozzle Products for Automotive Manufacturing



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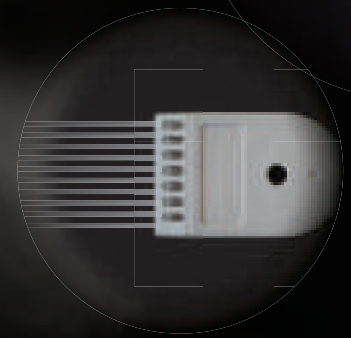
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Proven technology creating a new era for the automotive industry

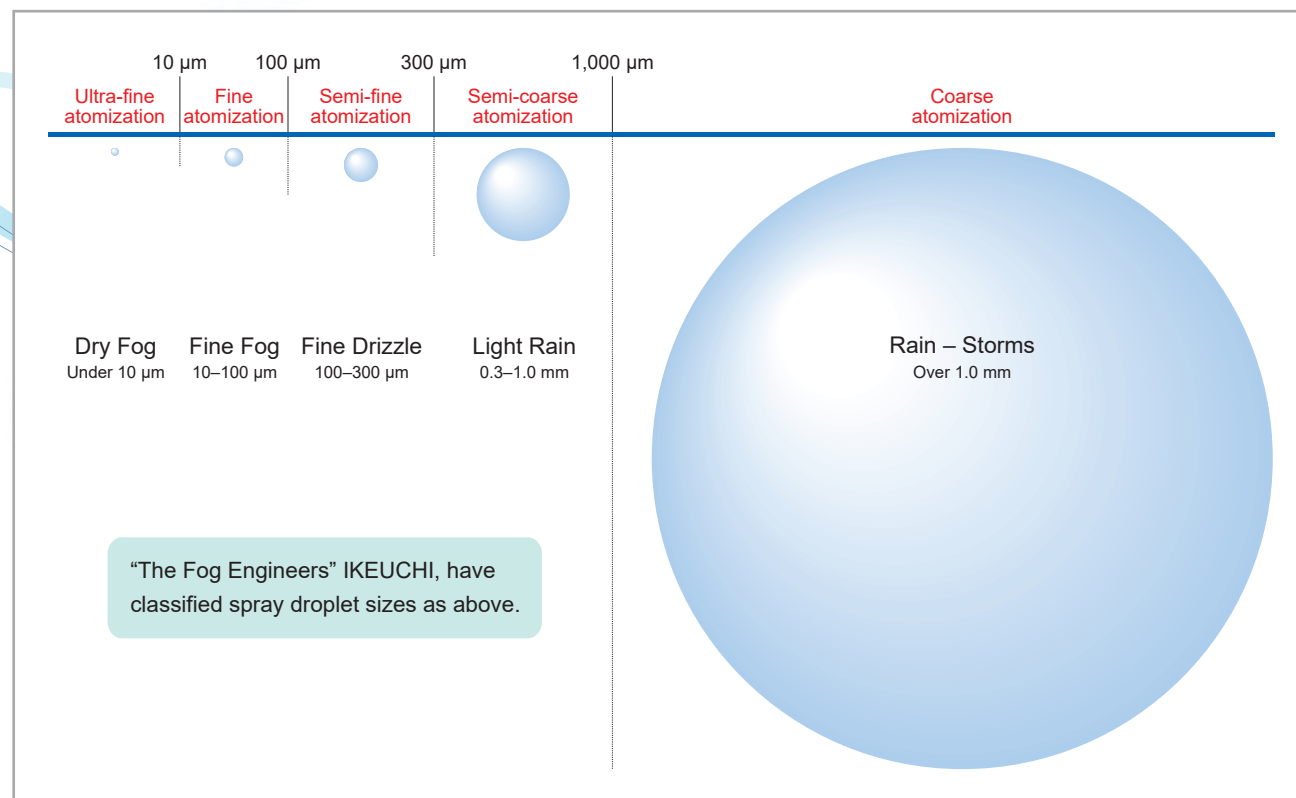
Cleaning, cooling, dust suppression, humidification, air blowers, and more for production facilities with increasingly diverse and complex needs...

Our products meet the growing demands for saving energy, water and electricity, recycling, and protection of the environment.

As one of the main industries supporting the economy, automotive manufacturing has a large number of high-tech needs.

H. IKEUCHI & CO., LTD. has decades of experience in research and development of industrial spray nozzles and nozzle-related systems.

With our Fog Engineers' record of performance, technology, and know-how, you can count on our support to meet your diversifying needs.

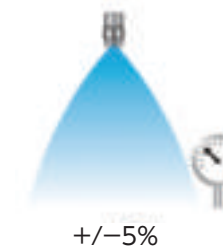


Guarantee of Precision Nozzle Performance

All IKEUCHI's precision-made hydraulic spray nozzles are guaranteed for spray angles and spray capacities. This guarantee covers metal, plastic, and ceramic nozzles. IKEUCHI sets a strict acceptance criteria for spray performance and only the nozzles that pass the inspection will be shipped.

Spray Capacity Tolerance

Guaranteed to within $\pm 5\%$ of the rated spray capacity under the standard pressure.



Spray Angle Tolerance

Guaranteed to within ± 5 degrees of the rated spray angle under the standard pressure. Spray angle is the angle of spray measured near the nozzle, unless otherwise specified.



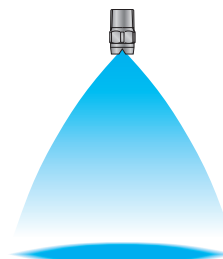
Spray Angle Tolerance for Solid Stream Jet

Solid stream jet nozzles are guaranteed for the axis of spray direction within 3 degrees from the nozzle body centerline under the standard pressure.



Spray Pattern

A standard pressure is defined as the design pressure based on the common liquid pressure during normal use for each hydraulic spray nozzle series. Nozzles are designed to provide the specified spray capacity, spray angle, optimal spray pattern (cross sectional shape of the spray) and spray distribution at each standard pressure. IKEUCHI sets an original inspection standard for the spray pattern, too. Each pneumatic spray nozzle series also has spray capacity inspection standard at each standard pressure. Only the nozzles that pass the inspection will be shipped.



Note:

- 1) The figures in this catalog are based on tap water at room temperature and the liquid pressure is measured at the immediate upstream of the nozzle.
- 2) The above guarantee does not cover air nozzles. Air consumption (blowing air volume) shown in this catalog is for reference only.
- 3) EJJ series Ejector nozzles are guaranteed only for spray capacities.

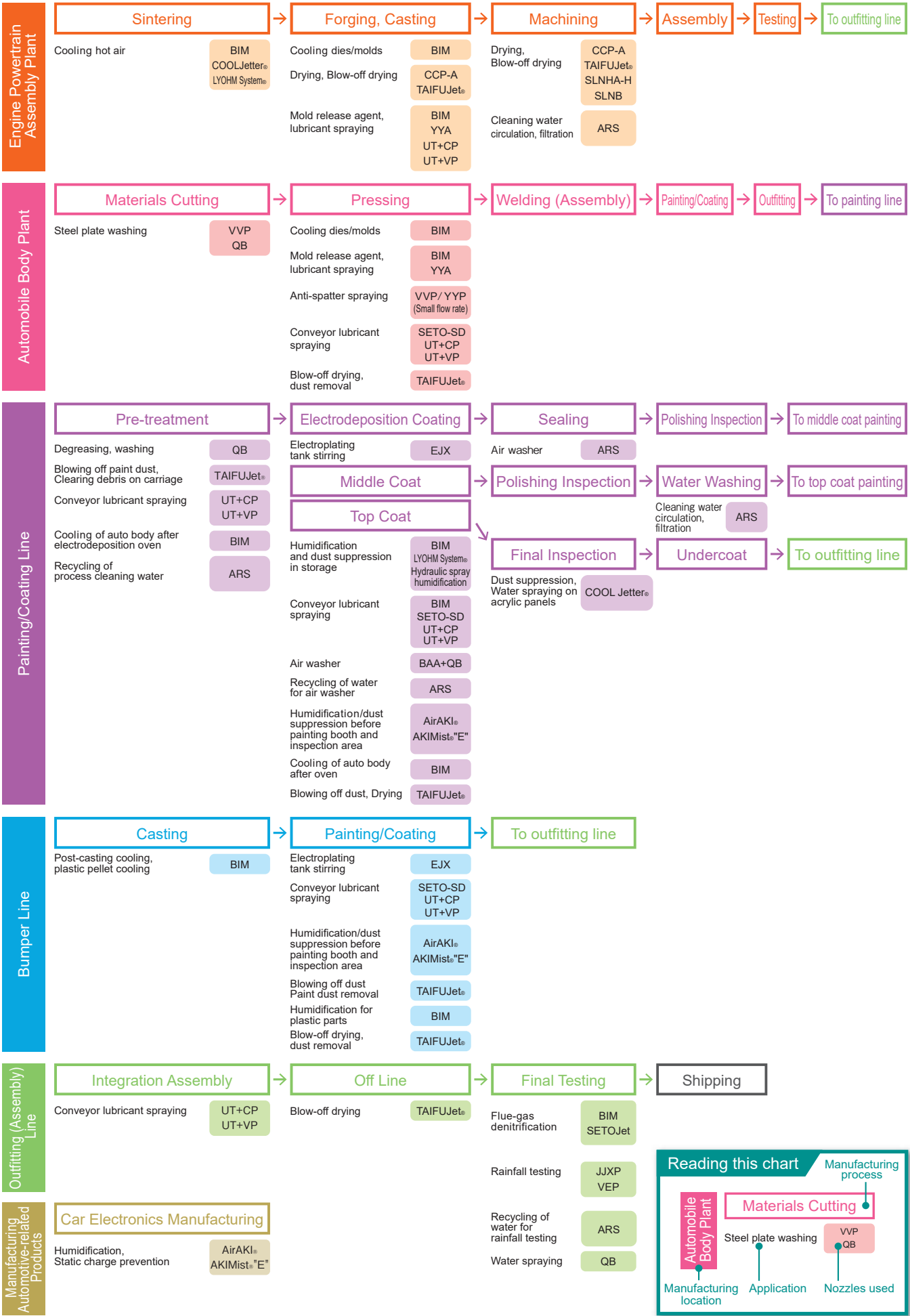
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Appearance and dimensions of the products may slightly differ depending on product codes and materials.

Specifications of the products and contents of this catalog are subject to change without prior notice for purpose of product improvement.

Spray Nozzle Uses in Automotive Manufacturing Processes



How to Use This Catalog

Cooling Systems, Cooling Units / Humidification Systems, Humidification Units ...p.5-8

Manufacturing process systems management must be more exacting to make even higher quality products. IKEUCHI introduces easy-to-use cooling and humidification systems and units to make complex systems management simpler.

Spray Nozzle Product Line, Related Products ...p.9

This is an introduction to some representative examples of IKEUCHI spray nozzle uses, features, and performance charts. For more details, or information on our nozzles for general uses, please ask us for our comprehensive catalog.

Example of Products Page

- 1 Nozzle types, series
- 2 Photo of nozzles
- 3 Main features of nozzles
- 4 Main process where the nozzles are used
- 5 Production site/process where the nozzles are used, Main applications
- 6 Spray pattern, Dimensional drawing, Structure, Materials, Specifications, etc. The unit for dimension is (mm).
- 7 Nozzle selection chart (Spray performance)
- 8 How to inquire / order

Materials are described as follows in this catalog:

	Description	Name of materials
Metal	S303	Stainless steel 303
	S304	Stainless steel 304
	S316	Stainless steel 316
	S316L	Stainless steel 316L
Rubber	FEPM	Tetrafluoroethylene-propylene rubber
	FKM	Fluororubber
	NBR	Nitrile rubber
Plastic resin	ABS	Acrylonitrile butadiene styrene
	HTPVC	Heat-treated polyvinyl chloride
	PP	Polypropylene
	FRPP	Glass-fiber reinforced polypropylene
	PPS	Polyphenylene sulfide
	PVC	Polyvinyl chloride
	PTFE	Polytetrafluoroethylene

Only a part of our products is introduced in this catalog, but for plenty of more than 42,000 types, please ask for our catalogs of hydraulic spray nozzles and pneumatic spray nozzles including related equipments.

Cooling Systems, Cooling Units

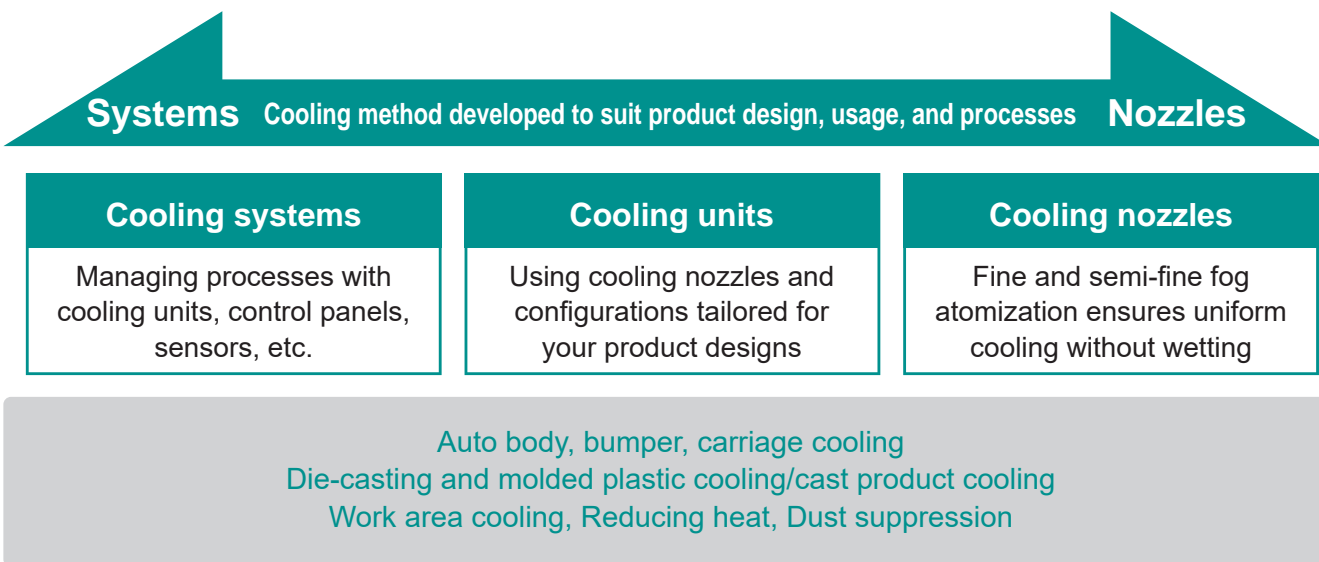
Supporting systematic manufacturing management

By switching your spray cooling system to cooling units, it becomes even easier to manage processes and production with improved cooling and product quality.

Desired measures and effects

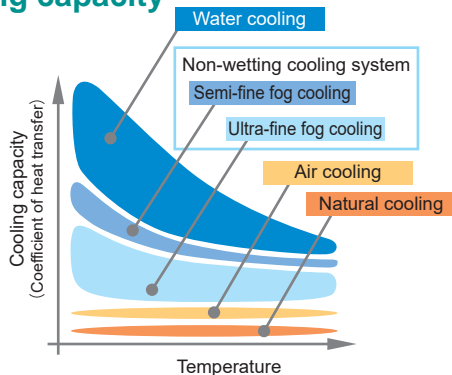
Improving work environment	Measures against uneven cooling, leaks	Reducing costs
Work environment cooling (reducing heat) Shorten cycle times	Improve product quality and productivity Reduce defects	Reduce maintenance costs Improve energy savings

Effective cooling matched to each use and process



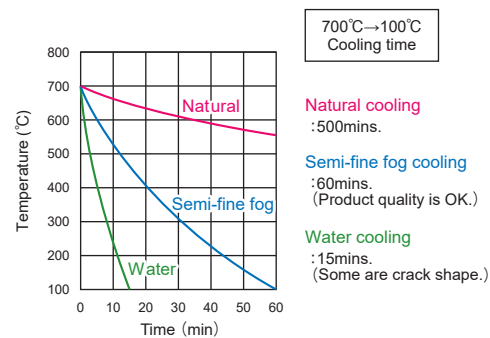
Cooling capacity and performance of cooling system and unit

Cooling capacity



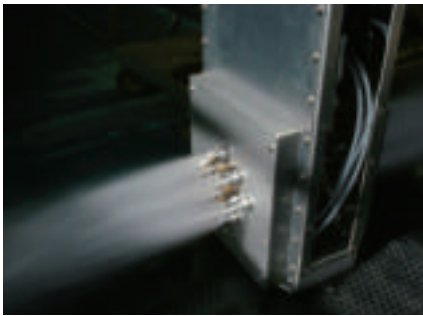
Non-wetting cooling system for greensand mold frame achieves maximum cooling effect without water stains or damaging product quality. Control the spraying time and the area with strong and pinpoint cooling.

Cooling performance



By natural cooling, the product will not cool down, and water cooling will lead to poor product quality. Semi-fine fog cooling can cool the products in a short time, without damaging product quality.

Cast product cooling, Die cooling

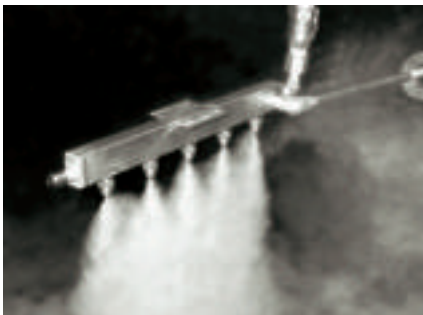


- Replacing complicated equipment with small units matched to your die casting process makes installation and management easy.
- Rapid cooling, pinpoint cooling
- Optimized spray flow rate

Results

- Shortened cycle time
- Extended lifespan of dies
- Fewer defects

Products cooling, Auto body cooling

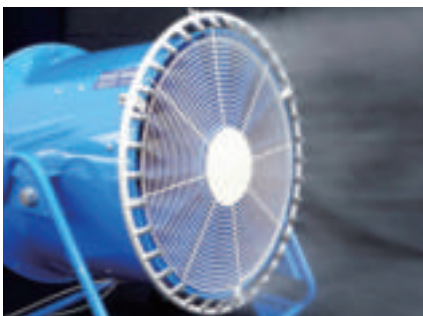


- Uniform spray distribution across entire spray area
- Control the spraying time and the area with strong and pinpoint cooling

Results

- Shortened cycle time
- Reducing uneven cooling
- Improving productivity, reducing defect rates

Work area cooling, Dust suppression

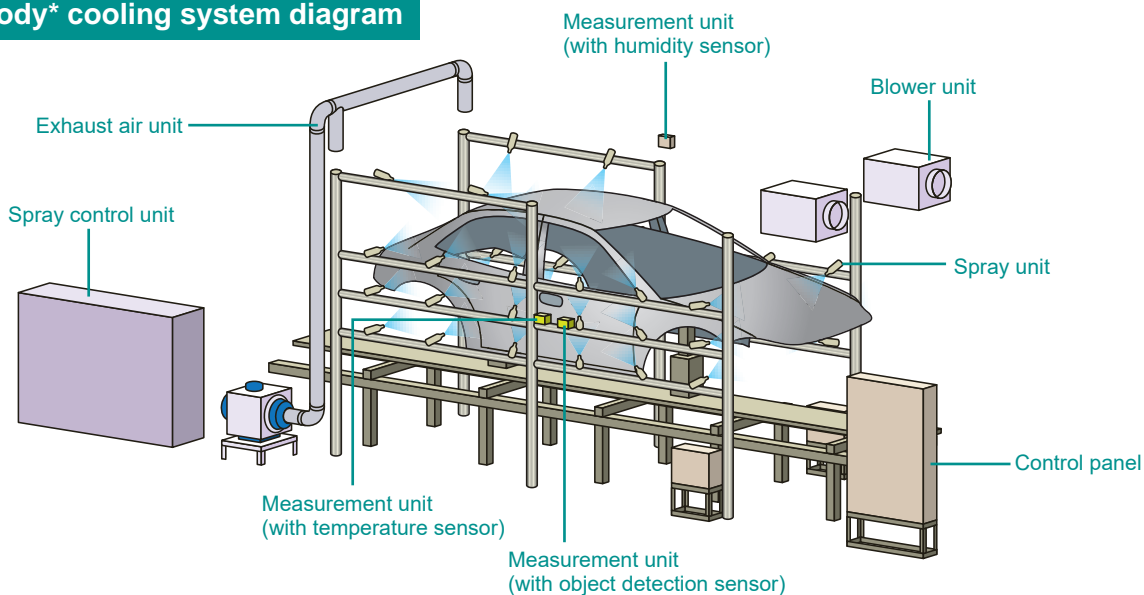


- Wide range of cooling (cooling high temperature workplace)
- Energy-saving cooling in the area where wetting does not cause a problem

Results

- Improving work environment
- Cooling off heat (temperature reduction)
- Dust suppression

Auto body* cooling system diagram



*Automobile body

Inquiry form for cooling systems (units) is shown on page 33.

Humidification Systems, Humidification Units

Supporting systematic manufacturing management

It is common knowledge that proper humidity management is essential to the mounting process for the countless electronic components installed in automotive manufacturing. We are proud to provide Dry Fog humidification systems with the best track record in the industry, creating the proper humidity environment.

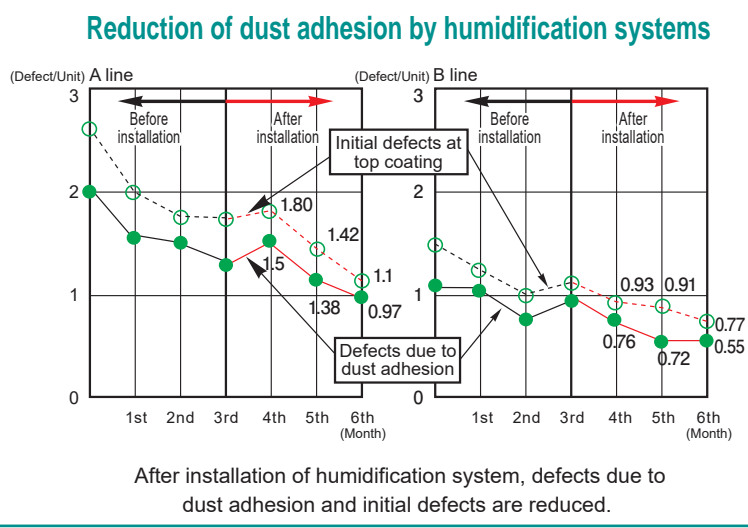
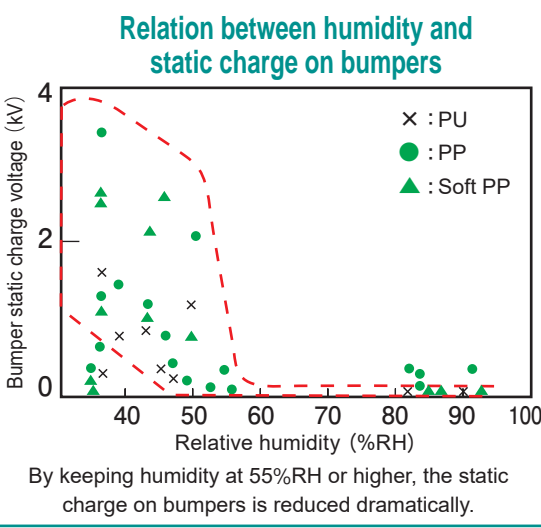
Desired measures and effects

Static charge prevention	Better work environment	Reducing costs
Reduce dust, debris adhesion Improve product quality and productivity	Work environment cooling (reducing heat) Shorten cycle times	Reduce maintenance costs Reduce losses by decreasing defect rates

Effective humidification matched to each use and process

The needed fog quality to suit each process and product		
Fine		Coarse
Extremely fine fog Dry Fog makes non-wetting fog humidification possible	Fine fog Effective humidification with fine atomization nozzles	Fog for moisture and wetting Cost-saving humidification with the minimum needed fog quality
Coating, Circuit board mounting, Casting Prevent dust/debris adhesion in coating processes, body and bumper manufacture, storage, and inspection area Prevent static charge in circuit board mounting and electronic component installation Humidification for cast products	Painting/Coating, Casting Body Exterior/interior equipment Cast products	Painting/Coating, Casting Body Cast products

Static charge control and its effect by humidification systems



Humidification system AirAKI®



Dry Fog humidifier AKIMist® "E"

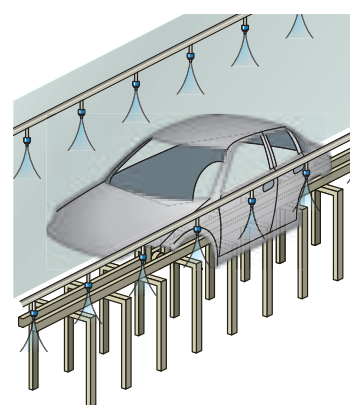


- Humidification systems create and maintain a stable humidity environment year-round
- Maintain the proper level of humidity for electronics mounting process for brake systems, car navigation, power windows, power steering as well as painting/coating processes

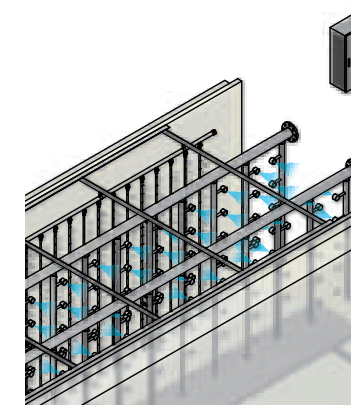
Results

- Reducing dust/debris adhesion
- Reducing mischucking
- Improved first run rates

Hydraulic spray humidification system LYOHM System®



Humidification in storage



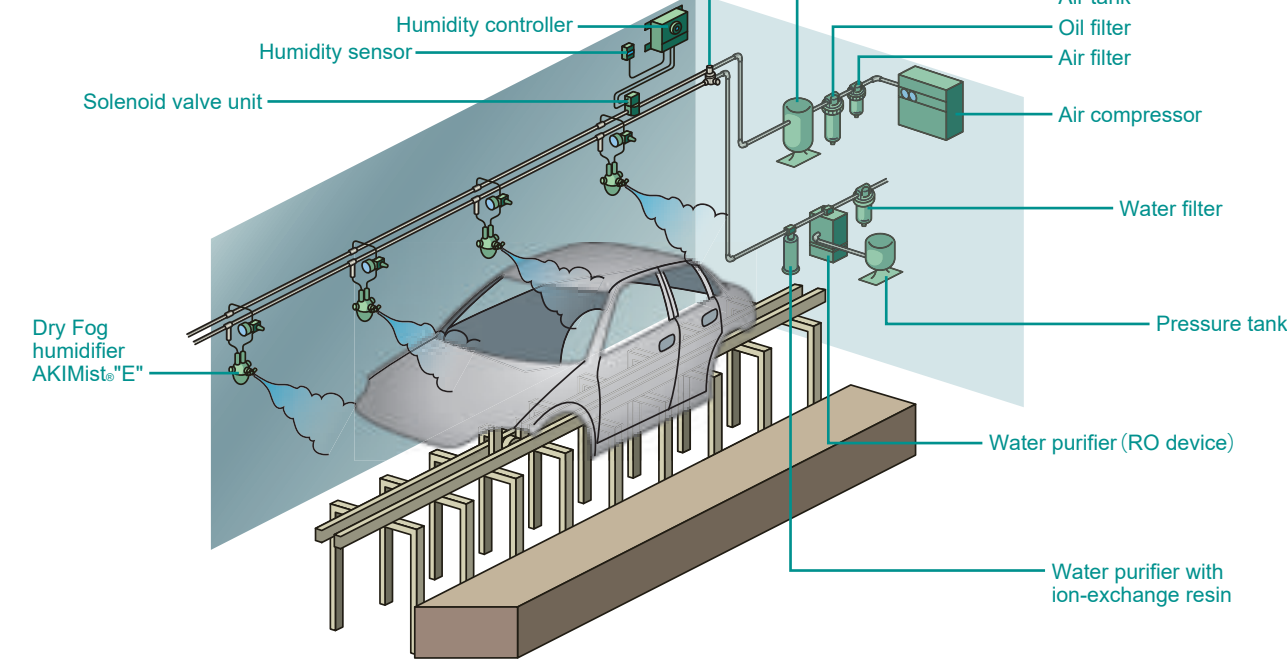
Humidification in air washer

- Hydraulic spray humidification/cooling system produces semi-fine atomization without using air
- Cost-saving humidification/cooling in the area where wetting does not cause a problem
- Prevent airborne dust in storage (spraying water without drenching floor)
- Cooling the work environment

Results

- Humidification
- Large reductions in cooling costs
- Cooling of workspaces
- Fog curtain for dust prevention at building and paint booth entryways

Humidification system installation & ancillary devices

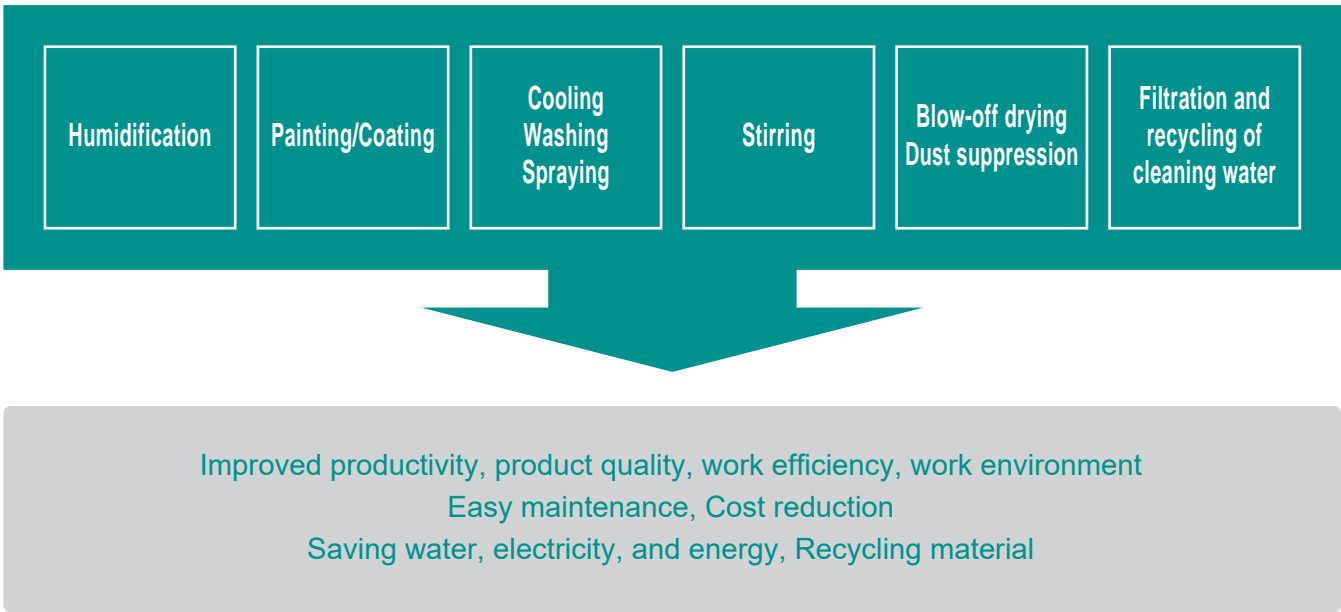


Spray Nozzle Product Line, Related Products

High-performance spray nozzles support improved product quality, productivity, and precision in processes

Our spray nozzles fill many roles of great importance, meeting the demands of manufacturing processes for better product quality, productivity, and efficiency.

Nozzle uses and desired effects



Nozzle selection to match needs

Pneumatic spray nozzles	<p>Pneumatic spray nozzles produce extremely fine droplets, especially effective in cooling, humidification, and coating.</p> <p>➡ BIM series, AKIMist® "E", SETO-SD series, YYA series</p>
Hydraulic spray nozzles	<p>A huge selection of nozzle series for various processes and uses including washing, cooling, and spraying.</p> <p>➡ UT+VP / UT+CP series, QB series, EJX series, and our standard hydraulic spray nozzles</p>
Air nozzles	<p>In painting, coating, and humidification, airborne dust and debris adhesion are sharply reduced.</p> <p>➡ TAIFUJet®, CCP-A series, HF series, SLNHA-H series, SLNB series</p>
Related products	<p>Effective measures for recycling process water, removing impurities, and especially interesting when clean water resources are limited.</p> <p>➡ ARS (Auto Reverse Self-cleaning) Filter</p>

Nozzles with Superior Controllability Solve Problems

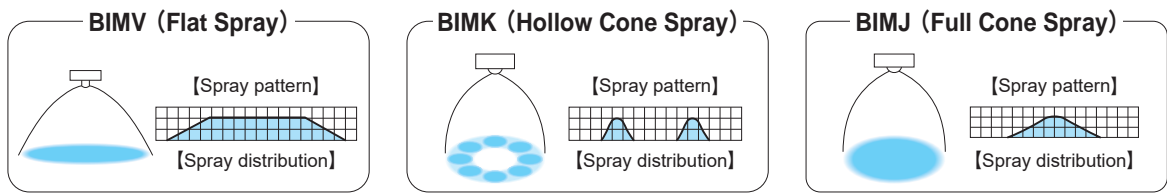
Pneumatic Fine Fog Spray Nozzles BIM series

Our "BIM series" have an especially wide range of control patterns compared to other pneumatic spray nozzles, meeting the needs of various uses and conditions. BIM series are pneumatic spray nozzles which produce extremely fine droplets with mean droplet diameters ranging from 10–100 µm. From fully or slightly wetting to even non-wetting spray, our nozzles can match a wide range of operating conditions.

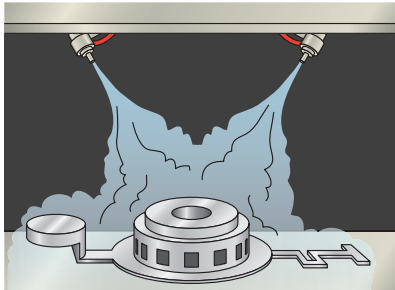
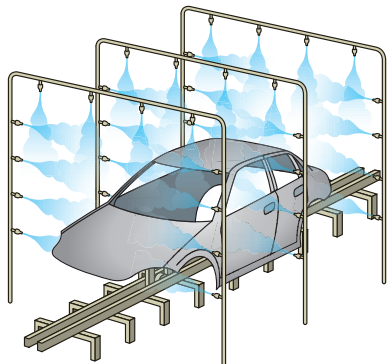
We are proud to provide a diverse range of high-performance spray nozzles that are particularly well-suited to the demands of the automotive manufacturing industry.

Features of BIM series

- High-performance**
BIM series pneumatic spray nozzles produce particularly excellent atomization resulting in higher product quality.
- Easy maintenance, Uninterrupted use**
IKEUCHI's unique designs are clog-resistant, allowing for long continuous spray periods.
- Diversity**
Three types of spray patterns, two types of liquid feeding system, with various headers allow arrangements suited for a wide range of uses.
- Low price, Cost reduction**
Compared with previous pneumatic spray nozzles, BIM series nozzles use fewer components, allowing for lower costs.
- Spray patterns in 3 types**
Available in three spray patterns, flat spray (BIMV), hollow cone spray (BIMK), and full cone spray (BIMJ).



Examples of nozzle uses

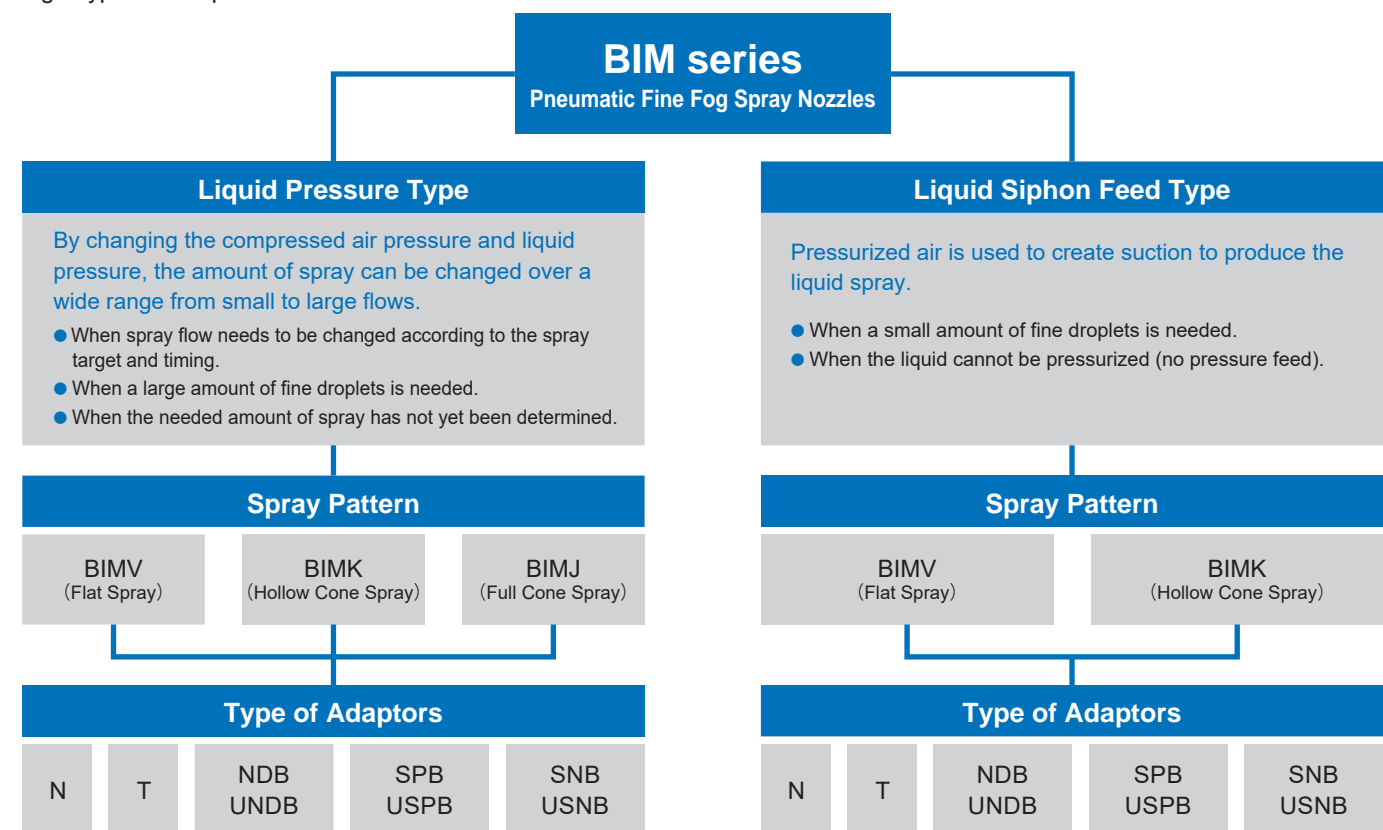


Pneumatic Fine Fog Spray Nozzles

BIM series




BIM series Lineup

BIM series are available in liquid pressurized or liquid siphon feed type, with a choice of three types of spray patterns and eight types of adaptors.



Details of adaptors are shown on page 14.

BIM Series Specification (Extract)

Spray type	Series	Spray angle (°)	Compressed air pressure (MPa)	Spray capacity (ℓ/hr)*	Air consumption (ℓ/min, Normal)**	Mean droplet diameter (μm) Laser Doppler method	Spray pattern
				Liquid pressure (0.1–0.3 MPa)			
Small capacity Flat spray	BIMV	110·80·45	0.2–0.4	1.0 – 107	7 – 245	20–100	
Compact type, Small capacity Flat spray	CBIMV	110·80·45	0.2–0.4	0.5 – 38.5	5 – 91	20–100	
Ultra-compact type, Small capacity Flat spray	SCBIMV	110·80·45	0.2–0.4	0.25– 3.3	3.4– 9.6	20–100	
Small capacity Hollow cone spray	BIMK	60	0.2–0.4	2.0 – 107	13 – 245	20–100	
Compact type, Small capacity Hollow cone spray	CBIMK	60	0.2–0.4	2.0 – 38.5	13 – 91	20–100	
Small capacity Full cone spray	BIMJ	70·20	0.2–0.4	2.0 – 107	13 – 245	20–100	
Compact type, Small capacity Full cone spray	CBIMJ	20	0.2–0.4	0.5 – 38.5	5 – 91	20–100	
Ultra-compact type, Small capacity Full cone spray	SCBIMJ	20	0.2–0.4	0.25– 3.3	3.4– 9.6	20–100	

*Measured at compressed air pressure of 0.3 MPa and liquid pressure of 0.1–0.3 MPa.

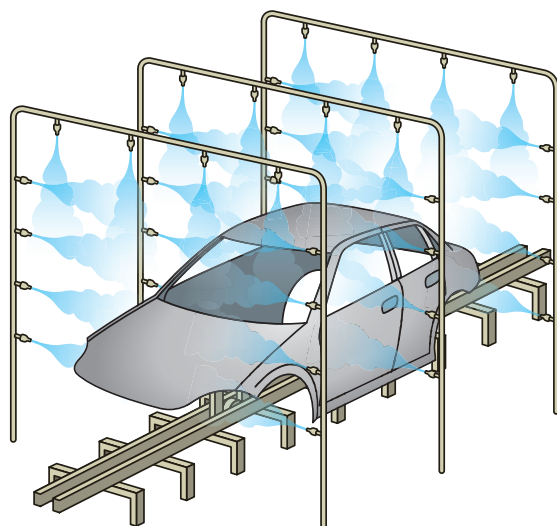
**Measured at compressed air pressure of 0.2–0.4 MPa.

For detailed specifications, please refer to the catalog on pneumatic spray nozzles. CBIM series and SCBIM series are not shown in this catalog.

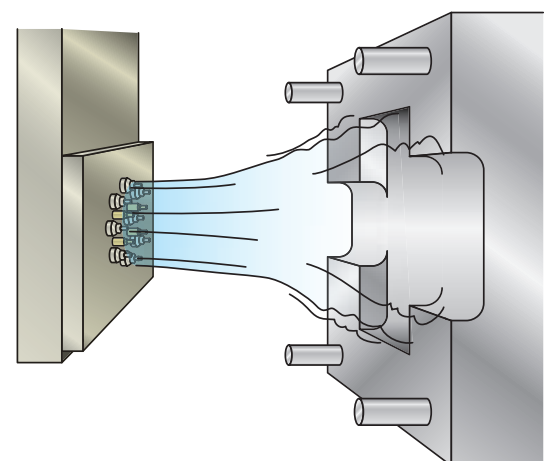
Pneumatic Fine Fog Spray Nozzles

BIM series

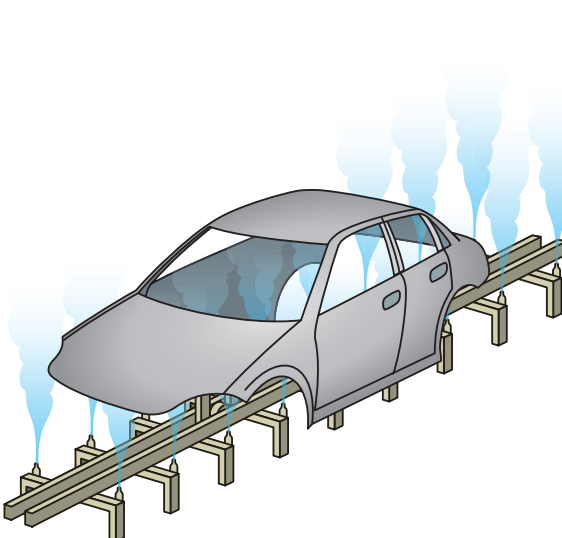
Examples of BIM nozzle uses



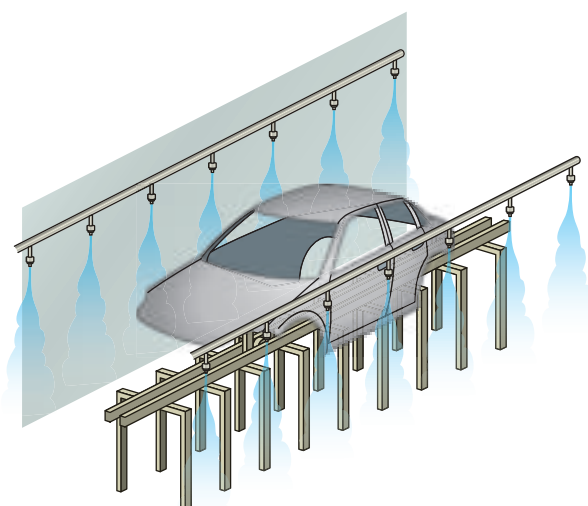
Automobile body cooling



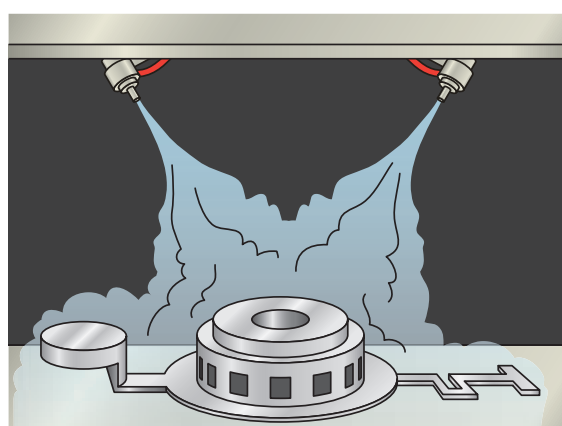
Mold release agent spraying system



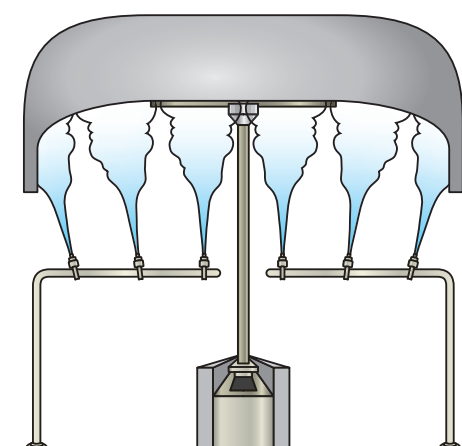
Carriage cooling



Humidification in storage



Cooling castings



Bumper cooling



Features

- Produces fine atomization with a mean droplet diameter of 100 μm or less (measured by Laser Doppler Method).
- Clog-resistant design.
- Designed using fewer parts for easier maintenance and lower price.

Structure

- Comprising four parts: Spray tip, core, cap, and adaptor.
(The structure and dimensions of adaptors are shown in our catalog on pneumatic spray nozzles)

Material

- S303, PP (PP is available only for BIMV80075 and BIMJ2004)
Optional material: S316L

Applications

- Sintering plant
- Casting
- Forging
- Pressing
- Electrodeposition
- Storage
- Middle coat
- Top coat
- Casting
- Bumper painting
- Final testing

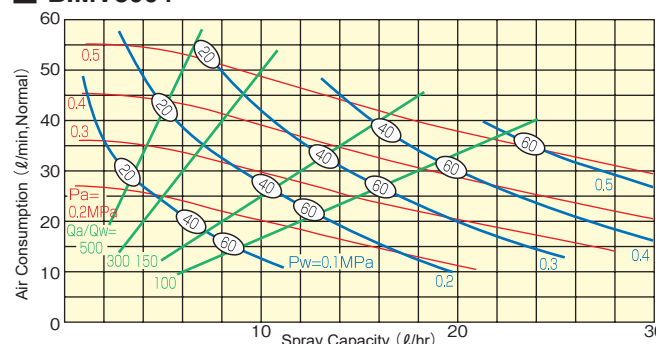
- Cooling of dies, metal castings, auto bodies, etc. in casting and coating processes
- Spraying of release agent, lubricant; rustproofing oil in forging, casting, and press processes
- Humidification and dust suppression in storage areas
- Dust suppression, humidification before the booth, cooling after the oven in painting/coating processes
- Cooling of plastics after forming, cooling of plastic pellets
- Cooling hot air from sintering, work environment improvement (reducing heat)

How to read the chart

- ① The spray capacity shown is for one nozzle.
- ② Red lines (—) represent compressed air pressure Pa in MPa.
Blue lines (—) represent liquid pressure Pw in MPa.
Green lines (—) represent air-water ratio Qa/Qw.
- ③ Figures in ovals \bigcirc indicate Sauter mean droplet diameters (μm) measured by the Laser Doppler Method.
- ④ This flow-rate diagram is applicable to adaptor types of T and N only.

Flow-rate Diagram

BIMV8004



BIMV Performance Chart

Liquid pressure type BIMV (Flat spray)

Types of adaptors are shown on page 14.

Spray Angle Code *1	Air Consumption Code	Air Pressure (MPa)	Spray Capacity (l/hr) / Air Consumption (l/min, Normal)					Spray Coverage (mm) ²			Mean Droplet Dia. (μm) Laser Doppler Method	Free Passage Diameter (mm)		
			Liquid Pressure (MPa)					Liquid Pressure (MPa)				Spray Tip	Adaptor	
			0.1	0.15	0.2	0.25	0.3	0.1	0.15	0.25			Liquid	Air
80	02	0.2	2.2 / 14	5.3 / 11	—	—	—	200	260	—	20-100	0.3	0.9	0.7
		0.3	1.0 / 20	2.5 / 19	4.6 / 17	8.3 / 12	14.3 / 7	170	210	300				
		0.4	—	1.4 / 25	2.3 / 24	4.0 / 23	6.3 / 20	—	200	250				
	04	0.2	4.5 / 25	9.5 / 20	17.0 / 13	—	—	200	260	—	20-100	0.4	0.9	0.9
		0.3	2.0 / 36	4.7 / 35	8.5 / 31	13.1 / 27	19.6 / 20	170	210	310				
		0.4	—	2.8 / 45	4.8 / 44	7.7 / 41	11.4 / 37	—	200	260				
	075	0.2	8.7 / 51	18.4 / 42	33.3 / 29	—	—	200	270	—	20-100	0.6	1.2	1.4
		0.3	4.0 / 74	8.8 / 71	15.5 / 64	24.3 / 54	38.5 / 40	170	210	310				
		0.4	—	5.6 / 91	9.1 / 89	14.8 / 82	21.8 / 74	—	200	260				
	15	0.2	16.8 / 107	34.8 / 90	64.4 / 60	—	—	210	280	—	20-100	0.9	1.8	1.9
		0.3	8.0 / 150	17.7 / 144	30.8 / 130	50.0 / 108	74.5 / 87	180	220	320				
		0.4	—	11.2 / 190	18.3 / 183	29.1 / 172	42.9 / 154	—	200	270				
	22	0.2	22.3 / 140	45.6 / 116	92.1 / 77	—	—	210	280	—	20-100	1.1	2.1	2.2
		0.3	11.5 / 200	23.9 / 189	41.3 / 169	68.5 / 138	107 / 103	180	220	330				
		0.4	—	15.3 / 245	24.5 / 238	39.1 / 220	57.7 / 198	—	210	280				

*1) Spray angle is measured at compressed air pressure of 0.3 MPa and liquid pressure of 0.1 MPa. *2) Spray coverage is measured at 100 mm from nozzle.

How to inquire / order

Please inquire or order for a specific nozzle using this coding system.

〈Example〉 BIMV 8004 S303 + NS303

BIMV

80

04

S303

+

N

S303

Spray Angle Code	Air Consumption Code
110	02
80	04
45	075
	15
	22

Type of Adaptor
N
T
NDB
UNDB
SPB
USPB
SNB
USNB

For the specifications of BIMV flat spray nozzles with other spray angle types and for BIMJ full cone spray nozzles and BIMK hollow cone spray nozzles, please refer to the catalog on pneumatic spray nozzles.

Types and Structures of Adaptors

type
N

Liquid and air enter into adaptor from both sides.

type
NDB

Spray capacity is adjustable with needle valve.

type
SPB

Spray (ON/OFF) can be regulated by switching the pilot air ON/OFF. The pilot air actuates an internal piston to regulate the spray. (Pilot air pressure more than 0.2 MPa required)
Suitable for applications to avoid scattering droplets of fog.

type
SNB

Spray (ON/OFF) can be regulated by turning compressed air ON/OFF, which actuates an internal piston, to open or close the nozzle. Compressed air pressure over 0.2 MPa starts the spray.

type
T

Air inlet is on the center line and liquid inlet is on a 90° angle line to the center line.
Suitable for use in a small space.

type
UNDB

Besides the features of the NDB-type adaptor, spray direction can be adjusted within $\pm 15^\circ$ by means of a ball joint.
It is ideal for fine-tuning of spray direction after pipe assemblies have been completed.

type
USPB

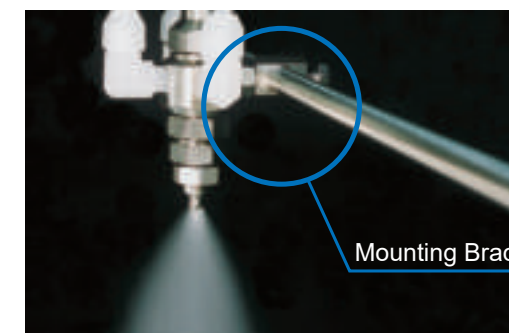
Besides the features of the SPB-type adaptor, spray direction can be adjusted within $\pm 15^\circ$ by means of a ball joint.
It is ideal for fine-tuning of spray direction after pipe assemblies have been completed.

type
USNB

Besides the features of the SNB-type adaptor, spray direction can be adjusted within $\pm 15^\circ$ by means of a ball joint.
It is ideal for fine-tuning of spray direction after pipe assemblies have been completed.

Mounting Bracket

- Mounting bracket enables easy fixing of a nozzle on a pole with desired spray direction.
- Available for the adaptor types T, NDB (UNDB), SPB (USPB), and SNB (USNB). Note: Not available for N-type adaptor.
- Available in two sizes for pipe diameters of 8 mm and 10 mm.



BIM Integrated Spray Header

Integrated BIM fine fog spray header combining compressed air and water pipes into one rectangular header.
Very compact and easy for installation and maintenance.



Spray Controller

This houses the control equipment.
Controls include ON/OFF timer or automated control with signal inputs.



Dry Fog Humidifiers

Patent pending

AKIMist® "E"



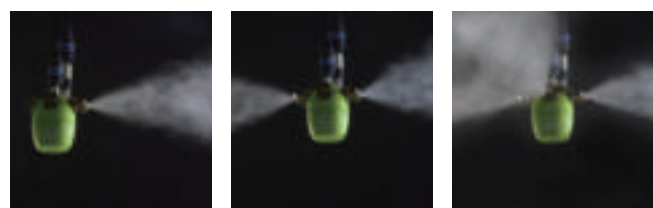
Features

- Large volume of Dry Fog as maximum 9.6 l/hr is generated.
- Maintenance is easy as the nozzle can be easily detached by hand.
- Dry Fog reaches over four meters horizontally, providing effective humidification.

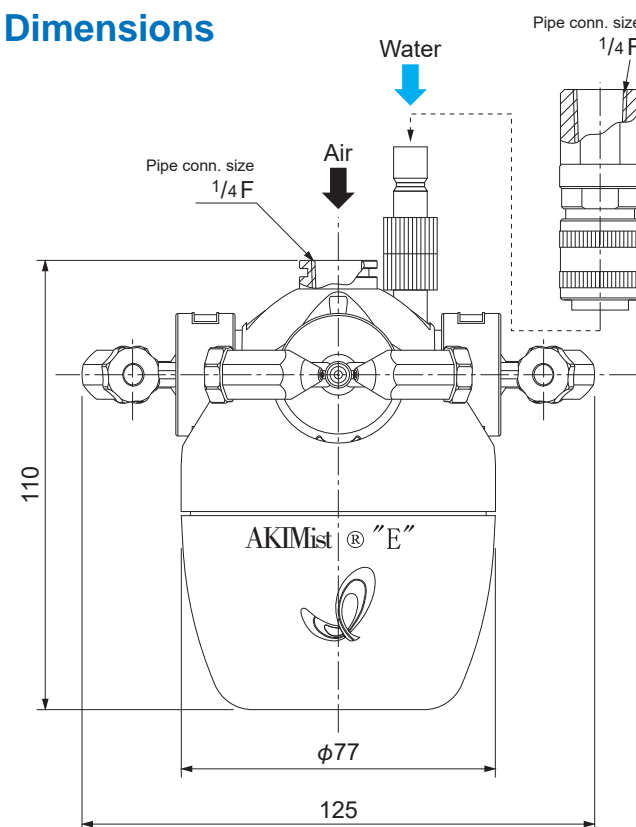
Applications

Painting/Coating Inspection area Storage Bumper painting Manufacturing automotive-related products

- Humidification and dust suppression before painting booth and in inspection areas
- Humidification and prevention of static charge in car electronics manufacturing processes



Dimensions



Specifications

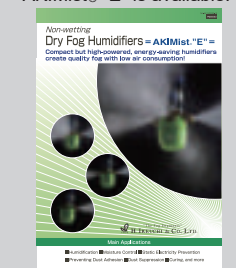
Model No.	Number of nozzles	at compressed air pressure of 0.3 MPa (44 psi)	
		Spray volume l/hr (GPH)	Air consumption l/min, Normal (SCFM)
AE-1 (03C)	1	2.4 (0.63)	29 (1.08)
AE-2 (03C)	2	4.8 (1.27)	58 (2.16)
AE-3 (03C)	3	7.2 (1.90)	87 (3.24)
AE-4 (03C)	4	9.6 (2.54)	116 (4.32)

Note:

- 1) Use under the compressed air pressure of between 0.2 and 0.5 MPa (29 and 73 psi) and the water pressure of between 0.05 and 0.2 MPa (8 and 29 psi).
- 2) Before disassembly, close the water valve to prevent water leakage.
- 3) As main parts are made of plastic, handle AKIMist® "E" with care. (For details, see the instruction manual.)

Materials	•Body: PP, S303 •Nozzle: S303, PPS, PTFE •O-ring: NBR, FKM •Packing: NBR
Mass	Approx. 340 g (Loaded)

For details, our catalog of AKIMist® "E" is available.



How to inquire / order

Please inquire or order for a specific model using this coding system.

〈Example〉 AE-1 (03C) + [Hanging-down Kit]

If a pipe connection kit is required, please specify the connection kit type at + [].

AE- 1 (03C) + Hanging-down Kit

Number of Nozzles

- 1
- 2
- 3
- 4

Type of Pipe Connection Kits

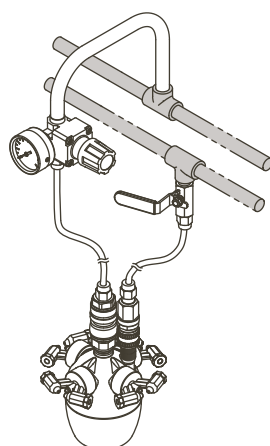
- Standard Kit
- Hanging-down (NP) Kit (without plate)
- Wall Mounting Kit
- Hanging-down Kit

Dry Fog Humidifiers

AKIMist® "E"

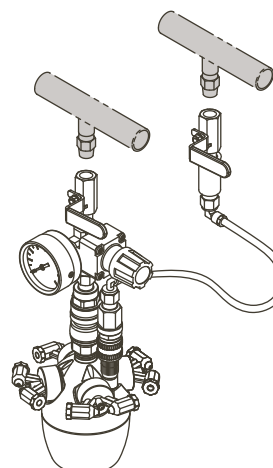
Pipe Connection Kits (optional) for easy installation of AKIMist® "E"

Standard Kit



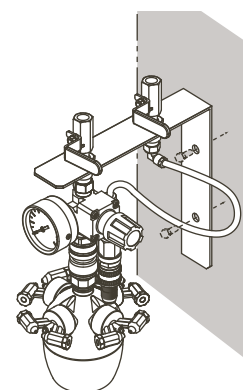
- This kit is shipped in pieces and is to be assembled by customers.
- 1/4M threaded connection.

Hanging-down (NP) Kit (w/o plate)



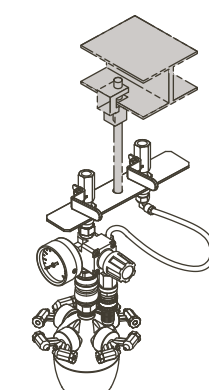
- This kit is assembled before shipment.
- 1/4F threaded connection.

Wall Mounting Kit



- This kit is assembled before shipment.
- Bolts for fixing mounting plate are not included and to be prepared by customers.
- The diameters of holes on the plate are 9 mm.
- 1/4F threaded connection.

Hanging-down Kit



- This kit is assembled before shipment.
- Bolts & hanging fixture are not included and to be prepared by customers.
- The diameter of hole on the plate is 11 mm.
- 1/4F threaded connection.

Note: Gray parts are NOT included in the kit.

Optional product

AE-UT Adaptor for AKIMist® "E"

AE-UT Adaptor enables you to adjust spray direction as desired, just by installing it between the nozzle and the humidifier body. You can easily attach and remove it by hand.

Note: Stop spraying before you change the direction.

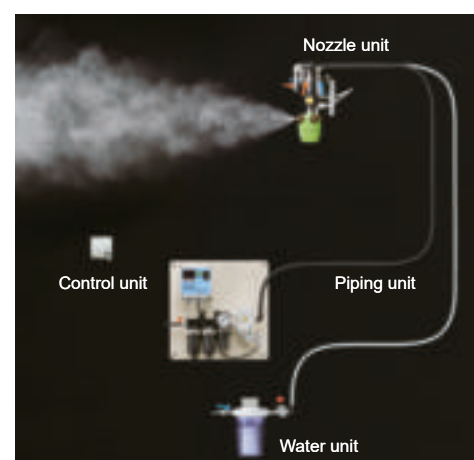


Dry Fog Humidifier Kit

AKIMist® "E" AE-KIT

All the components for an efficient humidification system in an easy DIY kit

No complicated setup needed: just supply the electricity and compressed air. High-performance humidification system at affordable price.



Includes Nozzle unit (AKIMist® "E"), Control unit, Water (filter) unit, and Piping unit.

Please contact us for an inquiry sheet.

Portable Dry Fog Humidifier Set

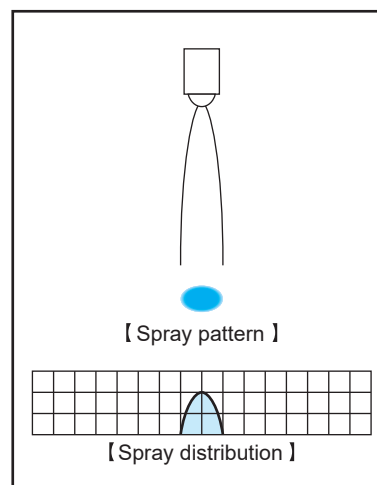
AKIMist® "E" AE-T set

No piping work necessary. AKIMist® "E" portable humidifier set with a stand unit and water pressure tank for immediate usage in any place with a compressed air supply.



Solenoid-activated Pneumatic Spray Nozzles

Patented
SETO-SD series



Features

- Fast response performance by solenoid activation: Intermittent pulse spray at 0.02 sec/1 shot with a minimum of 0.006 cc/shot is possible.
- Ideal for coating in small amounts, i.e. protective agent coating, etc.
- IP65, IP67 (dust-proof and water-proof) structure.

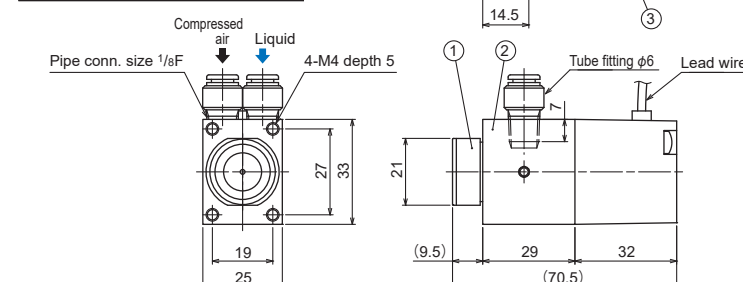
Applications

- Casting** **Pressing** **Painting/Coating** **Bumper painting**
- Spraying release agent for engine chassis and other metal casting processes
 - Intermittent spraying with minimal spray amount in paint/coating process (uniform coating without dripping)
 - Spraying conveyor lubricant

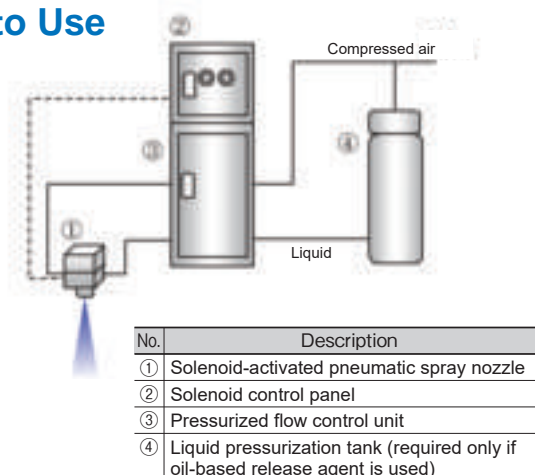
Structure & Materials

Components and materials

No.	Components	Main materials
①	Nozzle body	Stainless steel,
②	Adaptor	Aluminum
③	Solenoid	



How to Use



No.	Description
①	Solenoid-activated pneumatic spray nozzle
②	Solenoid control panel
③	Pressurized flow control unit
④	Liquid pressurization tank (required only if oil-based release agent is used)

Spray Performance

Nozzle Code	Air Pressure (MPa)	Spray Capacity (ℓ/hr) / Air Consumption (ℓ/min, Normal) *1					Spray Width*2 (mm)	Mean Droplet Diameter*3 (μm)	Free Passage Diameter (mm)		Mass (g)	
		Liquid Pressure (MPa)							Liquid	Air	Aluminum	S304
		0	0.05	0.13	0.2	0.3						
07503R-I	0.2	-	-	1.0/50	3.2/48	-	40-50	20-100	0.3	0.4	180	270
	0.3	-	-	-	0.9/66	4.0/64						
	0.4	-	-	-	-	1.9/80						
0405R	0.3	2.0/ 36	6.5/ 36	-	-	-		15-25	0.5	0.1		
07507R		5.0/ 71	13.9/ 71	-	-	-			0.7	0.2		
2210R		10.0/200	26.4/200	-	-	-			1.0	0.5		

*1) Spray capacity and air consumption at liquid pressure of 0 MPa (liquid siphon feed) are measured at 100 mm siphon height.

*2) Spray width is measured at a spray distance of 100 mm.

*3) Sauter mean droplet diameters are measured at compressed air pressure of 0.3 MPa and liquid pressure of 0 MPa (liquid siphon feed) by Laser Doppler method.

Valve Function	Min. Operating Frequency (sec)	Max. Operating Pressure (MPa)	Electric Current (A)	Electric Voltage (VDC)	Max. Allowable Temperature
Single solenoid, normally closed	ON: 0.02 OFF: 0.02	0.5 for both air/liquid	0.26	24	50°C (120°F)

How to inquire / order

Please inquire or order for a specific nozzle using this coding system.

〈Example〉 SETO 07503R-I +SD AL

Nozzle Code	Material
07503R-I	AL (Aluminum)
0405R	S304
07507R	
2210R	

Wide-angle Flat Pneumatic Spray Nozzles

Patented
YYA series



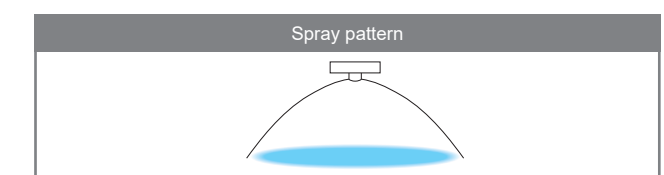
Features

- 2-step atomization mechanism enables a wide spray angle of 80°.
- Combines "clog-resistant" and "wide spray angle" features.
- Compact, 22mm-long design helps in downsizing of equipment.
- Capable of spraying viscous liquid (up to approx.300cP). *1

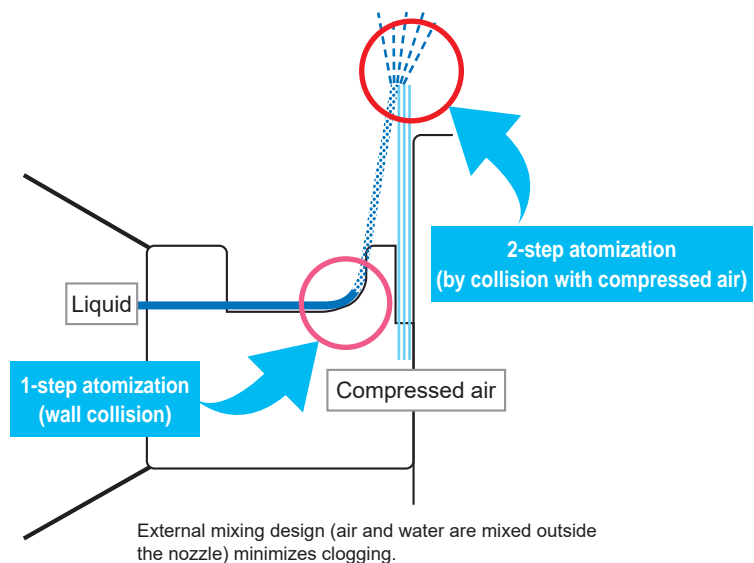
*1) Spray capacity and spray angle are reduced when viscous liquid is sprayed. Raising the liquid pressure to 0.2-0.3 MPa is recommended when spray capacity is small, otherwise the spray pattern becomes irregular.

Applications

- Casting** **Pressing**
- Spraying mold release agent in casting process for cast products and engines
 - Spraying mold release agent/lubricant in body pressing process

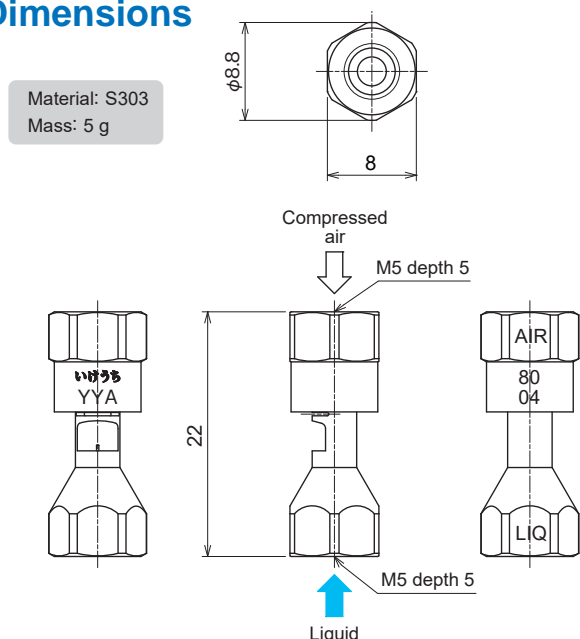


2-step atomization mechanism



Dimensions

Material: S303
Mass: 5 g



Spray Performance

Spray Angle Code ^{*2}	Air Consumption Code	Air Pressure (MPa)	Air Consumption (ℓ/min, Normal)	Spray Capacity (ℓ/hr)				Spray Coverage (mm) ^{*3}				Mean Droplet Diameter (μm)	Free Passage Diameter (mm)	
				Liquid Pressure (MPa)				Liquid Pressure (MPa)					Liquid	Air
				0.01	0.05	0.1	0.2	0.01	0.05	0.1	0.2			
80	04	0.2	27	2.2	5.0	7.1	10.0	160	170	170	—	15–30	0.4	0.2
		0.3	36					170	170	180	190			
		0.4	45					170	180	190	200			
		0.5	54					180	180	200	210			

*2) The above spray angle is measured at compressed air pressure of 0.3 MPa and liquid pressure of 0.05 MPa.

*3) The above spray coverage is measured at a spray distance of 100 mm.

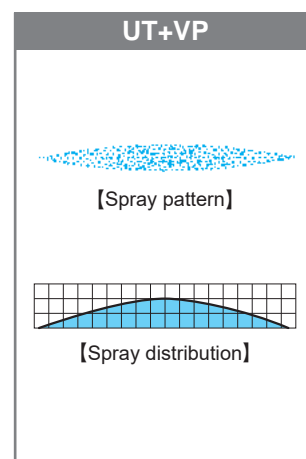
How to inquire / order

Please inquire or order for a specific nozzle using this coding system.

M5F YYA 80 04 S303

Universal-joint Type Flat Spray Nozzles

UT+VP series



Features

- Flat spray pattern with a mountain-shaped spray distribution having gradually tapered edges.
- Spray direction is adjustable over range of 40 degrees as desired.
- Standard pressure: 0.3 MPa

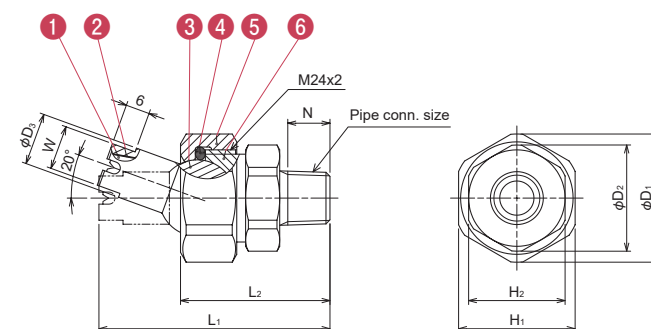
Applications

Casting Pressing Painting/Coating
Bumper painting

- Spraying conveyor lubricant in casting, pressing, pre-coating processes

Dimensions

UT+VP series											
Structure	<ul style="list-style-type: none"> Three-piece structure with ceramic orifice inserted. Comprises three parts: Nozzle, cap, and adaptor. Nozzle unit has integrated universal ball joint for adjusting spray direction. 										
	Material: S303										
Pipe Conn. Size	Dimensions (mm)										Mass (g)
	L ₁	L ₂	H ₁	H ₂	W	D ₁	D ₂	D ₃	N		
1/4M	57.5	37	29	24	11	32	26.5	13	10.5	120	
3/8M	63.5	44	35	30	14	38.5	33	17	11	200	



- 1 Ceramic orifice 2 Adhesive: Araldite® 3 Nozzle body
4 O-ring (NBR) 5 Cap 6 Adaptor

Spray Performance

Spray Angle Code	Spray Capacity Code	Pipe Conn. Size		Spray Angle (°)			Spray Capacity (ℓ/min)								Free Passage Diameter (mm)
		1/4M	3/8M	0.15 MPa	0.3 MPa	0.7 MPa	0.1 MPa	0.15 MPa	0.2 MPa	0.3 MPa	0.5 MPa	0.7 MPa	1 MPa	2 MPa	
80	30	○		70	80	87	1.73	2.12	2.45	3.00	3.88	4.58	5.48	7.75	1.0
	50	○		71	80	86	2.89	3.54	4.08	5.00	6.46	7.64	9.13	12.9	1.4
	80	○		72	80	86	4.62	5.66	6.53	8.00	10.3	12.2	14.6	20.6	1.7
	100		○	72	80	85	5.77	7.07	8.17	10.0	12.9	15.3	18.3	25.8	2.0
	140		○	73	80	85	8.08	9.90	11.4	14.0	18.1	21.4	25.6	36.1	2.5
	170		○	73	80	85	9.82	12.0	13.9	17.0	22.0	26.0	31.1	43.9	2.7
65	30	○		56	65	72	1.73	2.12	2.45	3.00	3.88	4.58	5.48	7.75	1.1
	50	○		57	65	71	2.89	3.54	4.08	5.00	6.46	7.64	9.13	12.9	1.5
	80	○		58	65	71	4.62	5.66	6.53	8.00	10.3	12.2	14.6	20.6	1.9
	100		○	58	65	70	5.77	7.07	8.17	10.0	12.9	15.3	18.3	25.8	2.1
	140		○	59	65	69	8.08	9.90	11.4	14.0	18.1	21.4	25.6	36.1	2.5
	170		○	59	65	69	9.82	12.0	13.9	17.0	22.0	26.0	31.1	43.9	2.8
50	30	○		42	50	56	1.73	2.12	2.45	3.00	3.88	4.58	5.48	7.75	1.2
	50	○		43	50	55	2.89	3.54	4.08	5.00	6.46	7.64	9.13	12.9	1.6
	80	○		43	50	55	4.62	5.66	6.53	8.00	10.3	12.2	14.6	20.6	2.0
	100		○	44	50	54	5.77	7.07	8.17	10.0	12.9	15.3	18.3	25.8	2.2
	140		○	44	50	54	8.08	9.90	11.4	14.0	18.1	21.4	25.6	36.1	2.7
	170		○	45	50	54	9.82	12.0	13.9	17.0	22.0	26.0	31.1	43.9	3.0

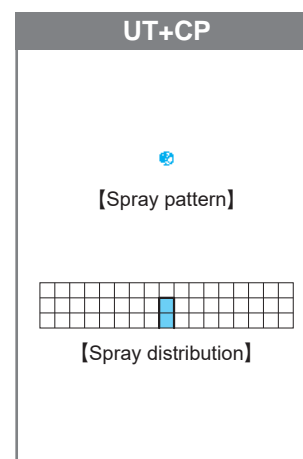
Note: 1. For spray droplet diameter, please refer to VVP/VP series performance chart in the hydraulic spray nozzles catalog.
2. Spray nozzle performance is guaranteed only when the nozzle is set at no angle.

How to inquire / order Please inquire or order for a specific nozzle using this coding system.

〈Example〉 1/4M UT+VP 8030 S303
Pipe Conn. Size: 1/4M
Spray Angle Code: 80
Spray Capacity Code: 30
Material: S303

Universal-joint Type Solid Stream Jet

UT+CP series



Features

- High impact solid stream.
- Internal design keeps flow resistance to a minimum, yielding large volume flow.
- Spray direction is adjustable over range of 40 degrees as desired.
- Standard pressure: 0.3 MPa

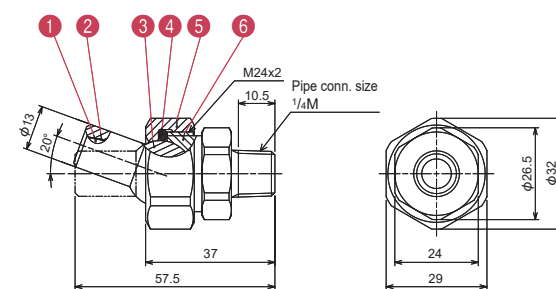
Applications

Casting Pressing Painting/Coating
Bumper painting

- Spraying conveyor lubricant in casting, pressing, pre-coating processes

Dimensions

UT+CP series	
Structure	<ul style="list-style-type: none"> Three-piece structure with ceramic orifice inserted. Comprises three parts: Nozzle, cap, and adaptor. Nozzle unit has integrated universal ball joint for adjusting spray direction.
	Material: S303
Mass	125 g



- 1 Ceramic orifice 2 Adhesive: Araldite® 3 Nozzle body
4 O-ring (NBR) 5 Cap 6 Adaptor

Spray Performance

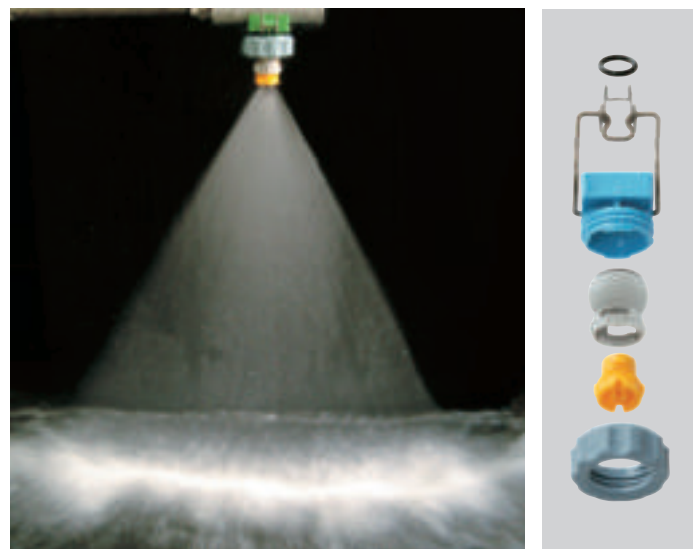
Spray Capacity Code	Spray Capacity (ℓ/min)								Free Passage Diameter (mm)
	0.1 MPa	0.15 MPa	0.2 MPa	0.3 MPa	0.5 MPa	0.7 MPa	1 MPa	2 MPa	
37	0.68	0.83	0.96	1.17	1.51	1.79	2.14	3.03	1.0
49	0.90	1.10	1.28	1.56	2.02	2.39	2.86	4.04	1.2
80	1.47	1.80	2.08	2.54	3.28	3.88	4.65	6.56	1.5
111	2.03	2.48	2.87	3.51	4.53	5.36	6.43	9.09	1.8
136	2.48	3.04	3.51	4.30	5.55	6.57	7.85	11.1	2.0
247	4.51	5.52	6.38	7.81	10.1	11.9	14.3	20.2	2.6
322	5.88	7.20	8.31	10.2	13.1	15.6	18.6	26.3	3.0
445	8.12	9.95	11.5	14.1	18.2	21.5	25.7	36.3	3.5

Note: Precision guarantee for UT+CP series is only for spray angle (its axis of spray direction is within 3° from nozzle body centerline).

How to inquire / order Please inquire or order for a specific nozzle using this coding system.

〈Example〉 1/4M UT+CP 37 S303
Pipe Conn. Size: 1/4M
Spray Capacity Code: 37
Material: S303

Quick-installation Standard Flat Spray Nozzles QB series



Features

- Quick installation just by drilling a hole on a pipe and inserting a nozzle.
- O-ring seals between pipe and adaptor for pressures up to 0.4 MPa.
- Adjust spray direction within 50 degrees as desired. Spray tips are color-coded by spray capacity for easy identification.
- Caps are shared by all sizes.
- Quick detachable nozzle reduces maintenance time.
- Double locked by fitting spring lock (option).
- Adaptors available in two types for metal piping and PVC piping.

Applications

Materials cutting Pre-treatment Final testing

- Degreasing, washing for preprocessing in painting process
- Easy maintenance of spray nozzles
- Steel plate washing in body material cutting process

Dimensions

	QB series
Structure	<ul style="list-style-type: none"> • Comprises three parts: Nozzle, Ball, and Adaptor. • Worn-out nozzle can be replaced separately.
Material	<ul style="list-style-type: none"> • Main parts: FRPP

【QB for metal pipes】

Pipe Size (inch)	Color of Adaptor	Dimensions (mm)						Mass (g)
		L ₁	L ₂	L ₃	L ₄	φD ₁	φD ₂	
1		105	89	72	55	34	48	61
1* 1/4		114	98	76	55	42.7	48	
1* 1/2		120	104	79	55	48.6	48	
2		132	116	85	55	60.5	48	

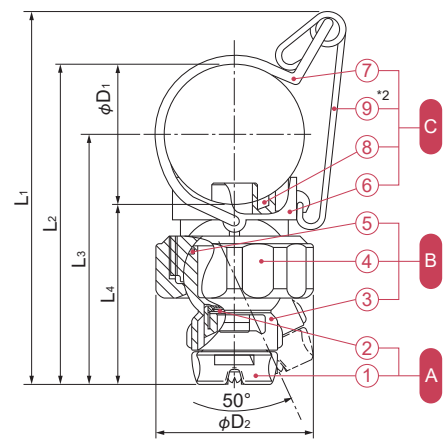
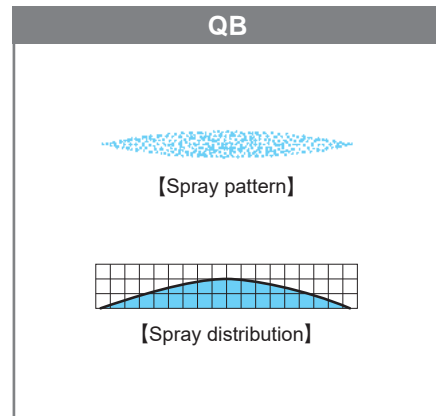
Pipes should be stainless steel pipes compliant with JIS G 3459.

【QB for PVC pipes】

Pipe Size (ND)*1	Color of Adaptor	Dimensions (mm)						Mass (g)
		L ₁	L ₂	L ₃	L ₄	φD ₁	φD ₂	
25A		103	87	71	55	32	48	61
30A		109	93	74	55	38	48	
40A		120	104	79	55	48.6	48	
50A		132	116	85	55	60.5	48	

Pipes should be PVC pipes compliant with JIS K 6742.

*1) 40A, 50A adaptors for PVC pipes are the same as 1*1/2", 2" adaptors for metal pipes.



- (A) Nozzle:** ① Nozzle ② Packing (FEPM)
(B) Ball: ③ Ball ④ Cap ⑤ O-ring (NBR)
(C) Adaptor: ⑥ Adaptor ⑦ Spring clip ⑧ O-ring (NBR) ⑨ Spring lock
 *2) ⑨ is an optional extra.

Quick-installation Standard Flat Spray Nozzles

QB series

Spray Performance

Spray Angle Code	Spray Capacity Code	Pipe Size		Spray Capacity (ℓ/min)				Mean Droplet Diameter (μm)	Free Passage Diameter (mm)	Color of Nozzle Body
		(inch)	(ND)	0.1 MPa	0.2 MPa	0.3 MPa	0.4 MPa			
80	80	1* 1/4	25A	4.62	6.53	8.00	9.24	430	1.7	
	100			5.77	8.16	10.0	11.5			
	120			6.93	9.80	12.0	13.9			
	160			9.24	13.1	16.0	18.5			
	180			10.4	14.7	18.0	20.8			
	200			11.5	16.3	20.0	23.1			
	240			13.9	19.6	24.0	27.7			
	280			16.2	22.9	28.0	32.3			
	390			22.5	31.8	39.0	45.0			
	80			4.62	6.53	8.00	9.24			
65	100	1* 1/4	25A	5.77	8.16	10.0	11.5	460	1.8	
	120			6.93	9.80	12.0	13.9			
	160			9.24	13.1	16.0	18.5			
	180			10.4	14.7	18.0	20.8			
	200			11.5	16.3	20.0	23.1			
	240			13.9	19.6	24.0	27.7			
	280			16.2	22.9	28.0	32.3			
	390			22.5	31.8	39.0	45.0			
	80			4.62	6.53	8.00	9.24			
	100			5.77	8.16	10.0	11.5			
40	120	1* 1/4	25A	6.93	9.80	12.0	13.9	560	2.2	
	160			9.24	13.1	16.0	18.5			
	180			10.4	14.7	18.0	20.8			
	200			11.5	16.3	20.0	23.1			
	240			13.9	19.6	24.0	27.7			
	280			16.2	22.9	28.0	32.3			
	390			22.5	31.8	39.0	45.0			
	80			4.62	6.53	8.00	9.24			
	100			5.77	8.16	10.0	11.5			
	120			6.93	9.80	12.0	13.9			

How to inquire / order

Please inquire or order for a specific nozzle using this coding system.

〈Example〉 ISVV65280FRPP+ISB+1*1/4QBFRPP+L

ISVV 65 280 FRPP + ISB + 1*1/4 QB FRPP + L

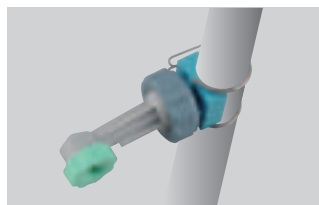
ISVV: Spray Angle Code (80°, 65°, 80°, 390°)
 65: Spray Capacity Code (80, 100, 120, 160, 180, 200, 240, 280, 390)
 280: Pipe Size* (1", 1*1/4", 1*1/2", 2", 25A, 30A)
 FRPP + ISB + 1*1/4 QB FRPP + L: Adaptor Part (1", 1*1/4", 1*1/2", 2", 25A, 30A)
 Spring Lock (Option): L

*Note:
 • Please refer to the dimensions of φD₁ (outer diameter).
 • Order 1" adaptor for 40A, and 2" adaptor for 50A.

CAUTIONS

- 1) Maximum operating pressure is 0.4 MPa.
- 2) Do not use under conditions where water hammer or sudden change of water pressure may occur.

QB Related Products



BAA+QB series

- Features**
- Air washer (air conditioning humidification) nozzle made by combining AA series nozzle (hollow cone spray nozzle) with QB series adaptor and ball parts.
 - Includes a spring lock to firmly secure the nozzle in place.
 - Clog-resistant structure.
 - Easy installation. Just drill a hole (φ14.3 mm) into the existing piping, then insert the nozzle.

Ejector Nozzles for Solution Agitation

EJX series

One-direction jet type



S303

PP (Polypropylene)

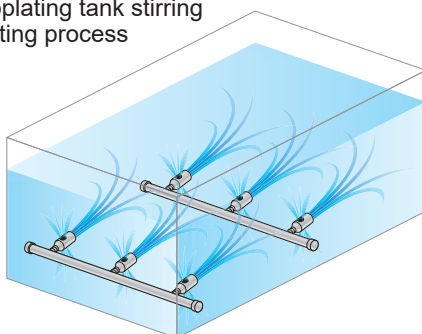
Features

- Taking in surrounding liquid, EJX spouts out 3-4 times larger volume of the amount supplied.
- Compact, lightweight design with simple structure.
- Standard pressure: 0.05 MPa

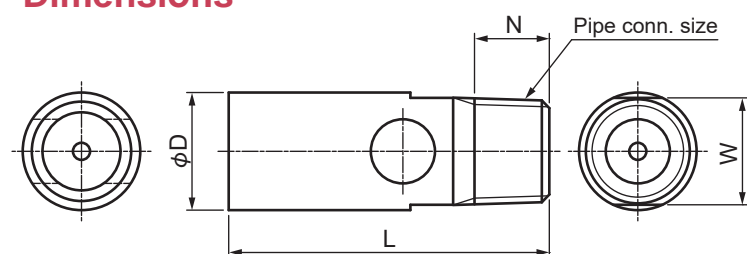
Applications

Pre-treatment Bumper painting

- Electroplating tank stirring in painting process



Dimensions



Structure: Made of metal or plastic, one-piece structure
Material: S303 (S304 for sizes 1M and 1*1/2 M), PP (PVC for sizes 1M and 1*1/2 M)

Pipe Connection Size	Outer Dimensions (mm)				Mass (g)	
	L	W	φD	N	S303 S304	PP PVC
1/8 M	30	10 (11) ^{*2}	11	7	11	1.3 ^{*1}
1/4 M	48	14 (16) ^{*2}	16	10.5	26	3.2 ^{*1}
3/8 M	72	22	24	11	80	10
1/2 M	93	27	31	14	170	20
3/4 M	126	34	42	15	420	48
1M	172	60	76.3 (80) ^{*2}	18	2,200	460
1*1/2 M	212	80	89.1 (90) ^{*2}	20	3,200	540

*1) Sizes 1/8M and 1/4M made of PP are injection molded.

*2) Dimensions in () shows those of plastic EJX series nozzles.

Spray Performance

Supplied Volume Code	Pipe Connection Size	Supplied Water Volume (ℓ/min)						Spray Volume (ℓ/min) [Reference value]						Free Passage Diameter (mm)
		0.03 MPa	0.05 MPa	0.1 MPa	0.15 MPa	0.2 MPa	0.3 MPa	0.03 MPa	0.05 MPa	0.1 MPa	0.15 MPa	0.2 MPa	0.3 MPa	
1	1/8 M	0.85	1.10	1.56	1.91	2.20	2.69	2.2	3.1	5.0	6.6	9.2	10	1.5
4	1/4 M	3.10	4.00	5.66	6.93	8.00	9.80	8.1	11	18	24	34	38	2.8
9	3/8 M	6.97	9.00	12.7	15.6	18.0	22.0	18	26	41	54	75	85	4.2
16	1/2 M	12.4	16.0	22.6	27.7	32.0	39.2	33	46	72	95	134	151	5.7
30	3/4 M	23.2	30.0	42.4	52.0	60.0	73.5	61	86	140	180	250	280	7.7
90	1M	69.7	90.0	127	156	180	220	180	260	410	540	760	850	13.3
160	1*1/2 M	124	160	226	277	320	392	330	460	720	950	1,340	1,510	17.5

How to inquire / order Please inquire or order for a specific nozzle using this coding system.

〈Example〉 1/4M EJX 1-4 S303

Pipe Connection Size	EJX 1-	4	S303
1/8M	1	1	S303
1*1/2M	160	1	S304 (for sizes 1M and 1*1/2M)
			PP (PP-IN for sizes 1/8M and 1/4M)
			PVC (for sizes 1M and 1*1/2M)

Ejector Nozzles for Solution Agitation

EJX series

High flow rate type



Features

- High flow rate EJX series, featuring 1.5-2 times higher spray impact (flow velocity) compared to the conventional EJX series, effectively agitates liquids for cleaning and promoting reactions.
- Standard pressure: 0.1 MPa

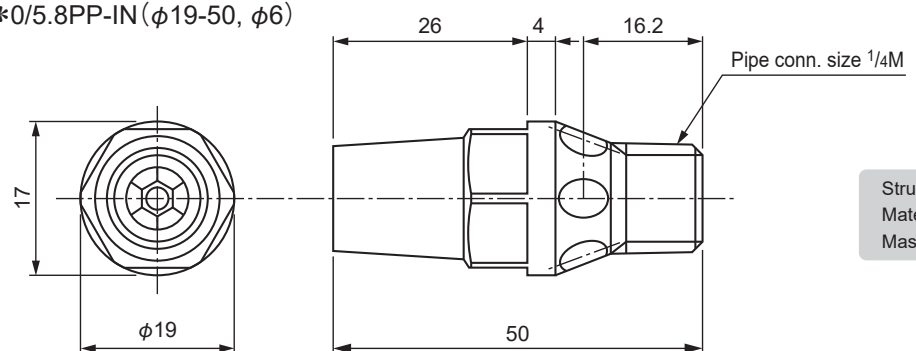
Applications

Pre-treatment Bumper painting

- Electroplating tank stirring in painting process

Dimensions

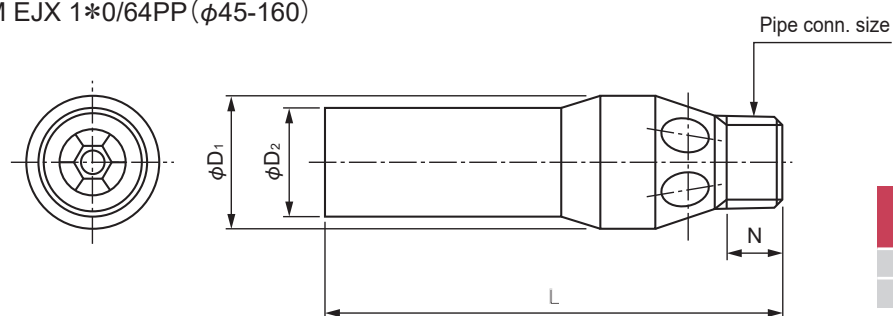
1/4M EJX 1*0/5.8PP-IN (φ19-50, φ6)



Structure: One-piece structure
Material: PP (injection-molded)
Mass: 5 g

1/2M EJX 1*0/22PP (φ32-110)

3/4M EJX 1*0/64PP (φ45-160)



Structure: One-piece structure
Material: PP

Pipe Conn. Size	Outer Dimensions (mm)				Mass (g)
	L	φD ₁	φD ₂	N	
1/2M	110	32	25	14	30
3/4M	160	45	41	15	90

Configurations differ depending on nozzle codes.

Spray Performance

Nozzle Code	Supplied Water Volume (ℓ/min)						Spray Volume (ℓ/min) [Reference value]						Free Passage Diameter (mm)
	0.03 MPa	0.05 MPa	0.1 MPa	0.15 MPa	0.2 MPa	0.3 MPa	0.03 MPa	0.05 MPa	0.1 MPa	0.15 MPa	0.2 MPa	0.3 MPa	
1/4M EJX 1*0/5.8PP-IN (φ19-50, φ6)	3.20	4.00	5.80	7.10	8.20	10.0	10.5	13.4	18.8	23.2	27.0	34.5	2.8
1/2M EJX 1*0/22PP (φ32-110)	12.0	16.0	22.0	27.5	32.0	39.0	36.0	47.0	73.0	95.0	111	134	5.5
3/4M EJX 1*0/64PP (φ45-160)	36.0	46.0	64.0	77.0	90.6	109	103	140	206	260	301	380	9.1

How to inquire / order

Please inquire or order for a specific nozzle with the nozzle code shown in the above chart.

Air Booster Nozzles

Patented

TAIFUJet® series

TAIFUJet® Compressor Air Nozzles

Features

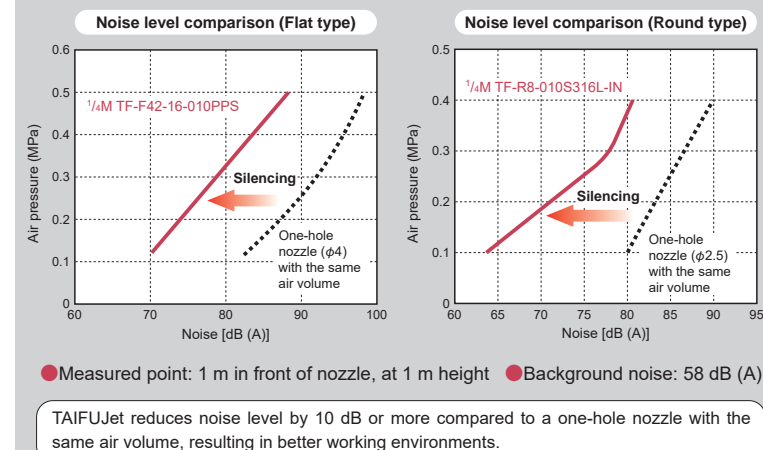
- The special configuration of TAIFUJet takes in surrounding air and boosts powerful air flow.
- Produces powerful and uniform air flow whilst saves on air consumption.

Applications

Casting Machining Assembly Pressing Pre-treatment
Middle coat Top coat Bumper painting Off line

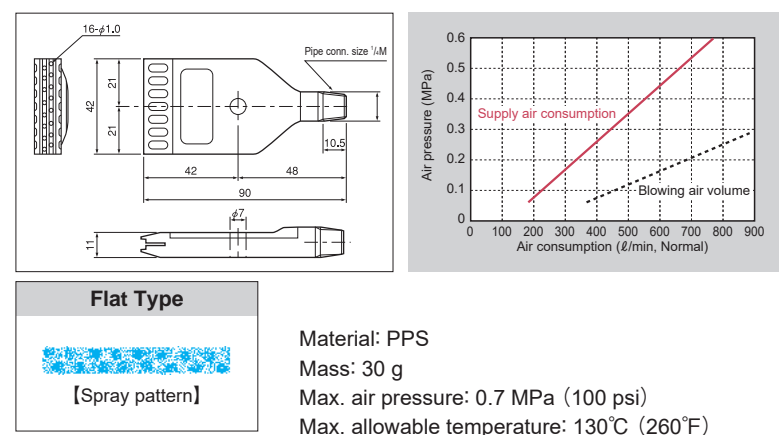
- Blow-off drying, dust removal in all the above processes
- Blowing off paint dust, debris on carriage in paint/coating process
- Blow-off drying in engine block

Low noise level (Quiet operation)

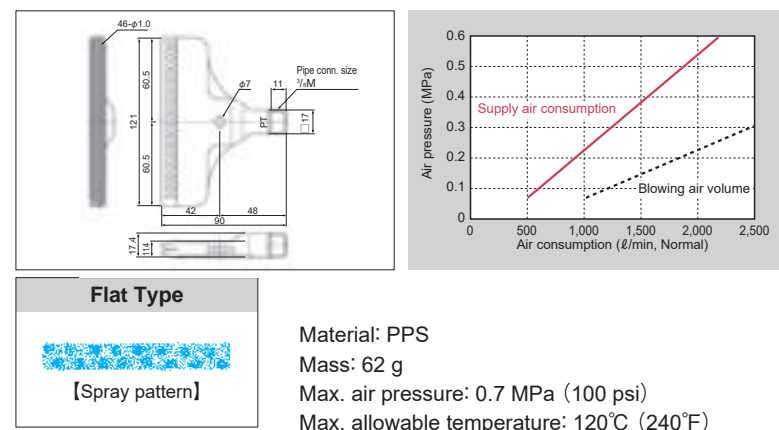


TAIFUJet® Flat Type for compressors

- Plastic
42 mm wide type



- Plastic
121 mm wide
Broad type



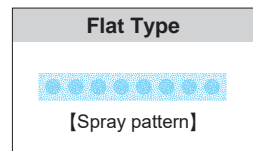
How to inquire / order Please inquire or order for a specific nozzle using these product codes.

42 mm wide type 1/4M(PT) TF-F 42-16-010 PPS
1/4M(PT) TF-F 42-16-010 PPS
121 mm wide Broad type 3/8M TF-F 121-46-010 PPS

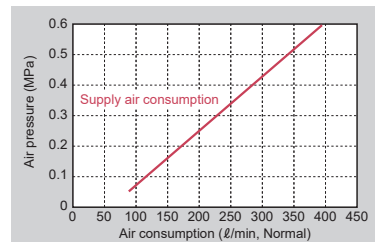
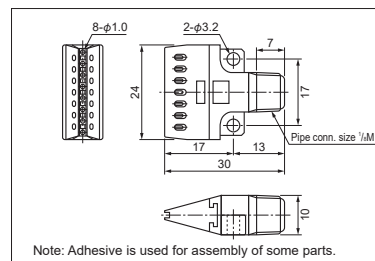
Air Booster Nozzles

TAIFUJet® series

- Plastic
24 mm wide
Compact type



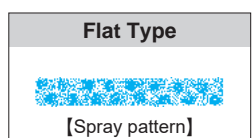
Material: PPS
Mass: 4 g
Max. air pressure: 0.7 MPa (100 psi)
Max. allowable temperature: 120°C (240°F)



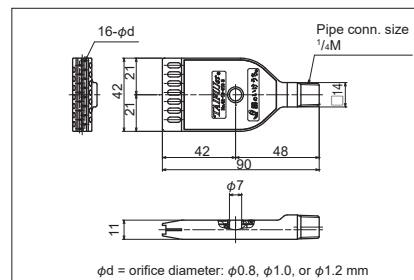
How to inquire / order Please inquire or order using this product code.

24 mm wide Compact type 1/8M TF-F 24-8-010 PPS-IN

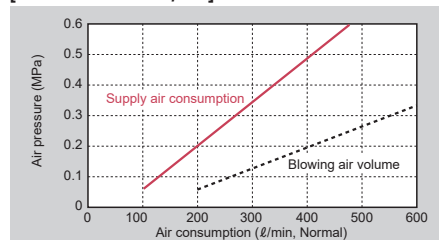
- Stainless steel
42 mm wide type



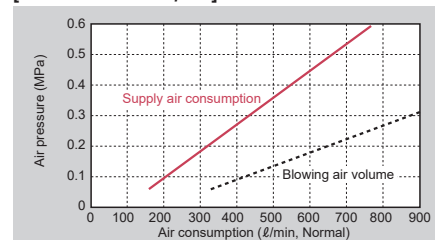
Material: S316L equivalent
Mass: 144 g
Max. air pressure: 1.0 MPa (140 psi)
Max. allowable temperature: 400°C (750°F)
1/4MTF-F42-16 is available in orifice diameters of φ0.8, φ1.0, or φ1.2 mm.



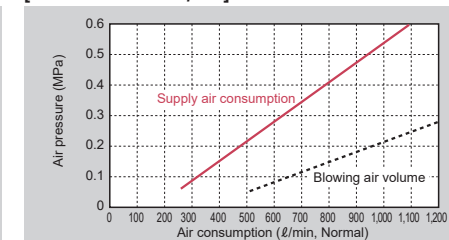
[Orifice diameter φ0.8]



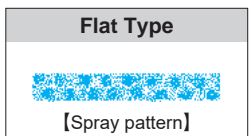
[Orifice diameter φ1.0]



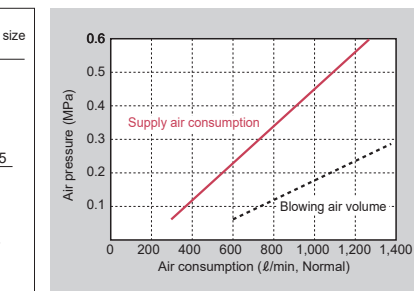
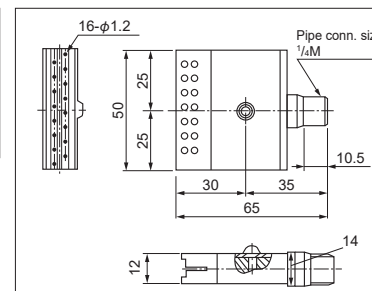
[Orifice diameter φ1.2]



- Stainless steel
50 mm wide type



Material: S304
Mass: 140 g
Max. air pressure: 1.0 MPa (140 psi)
Max. allowable temperature: 400°C (750°F)



How to inquire / order Please inquire or order for a specific nozzle using this coding system.

42 mm wide type (Example) 1/4M (PT) TF-F 42-16-010 S316L-IN
1/4M(PT) TF-F 42-16- 010 S316L-IN
Thread Type: (PT), (NPT)
Orifice Diameter Code: 008 (φ0.8), 010 (φ1.0), 012 (φ1.2)

50 mm wide type 1/4M TF-F 50-16-012 S304

TAIFUJet® Round Type for compressors

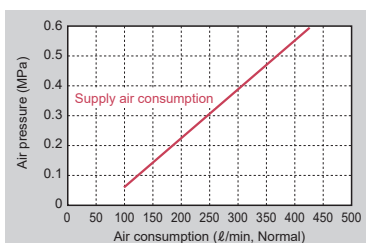
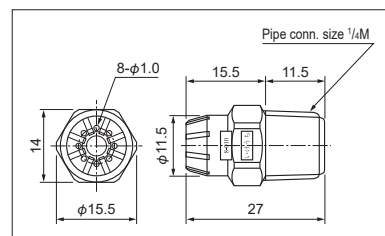
● Plastic



Round Type



Material: PP
Mass: 2 g
Max. air pressure: 0.7 MPa (100 psi)
Max. allowable temperature: 60°C (140°F)



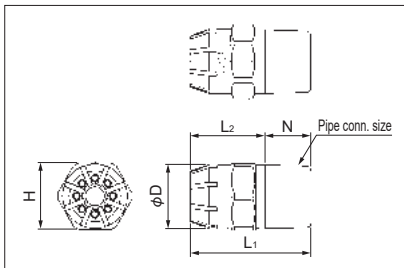
● Stainless steel



Round Type



Material: S316L equivalent
Max. air pressure: 1.0 MPa (140 psi)
Max. allowable temperature: 400°C (750°F)



■ Specifications

Orifice Diameter Code	Pipe Connection Size		Orifice Diameter (mm)	Air Consumption (ℓ/min, Normal)		
	1/8M	1/4M		0.1 MPa	0.3 MPa	0.5 MPa
8-008	○	—	0.8	80	155	235
8-010	○	○	1.0	125	245	365
8-012	○	○	1.2	180	360	540
8-014	○	○	1.4	240	480	720
8-016	—	○	1.6	320	630	940

Note: Surface gloss may differ depending on nozzle thread size.

■ Dimensions

Pipe Connection Size	Dimensions (mm)					Mass (g)
	L1	L2	H	φD	N	
1/8M	20	13	12	12	7	7
1/4M	25	15.5	14	13.5	9.5	12

How to inquire / order Please inquire or order for a specific nozzle using this coding system.

Plastic

1/4M TF-R 8-010 PP-IN

Stainless steel

〈Example〉 1/8M TF-R 8-010 S316L-IN

1/8M TF-R 8-010 S316L-IN

Pipe Connection Size

1/8M
1/4M

Orifice Diameter Code

8-008 8-014
8-010 8-016
8-012

TAIFUJet® Long Flat Type for compressors



- Available in 13 spray width types from 100 mm to 1400 mm, for blowing air over greater widths.

Material: S304

TAIFUJet® Cluster Header Type for compressors

● Cluster header type



● 3-Cluster header type



Features

- Header with a cluster of multiple round-type stainless steel air nozzles.
- One cluster can be equipped with 4, 5, or 7 nozzles upon request.

Material: S303

TAIFUJet® Blower Air Nozzles

Features

- Blower air nozzles, reducing energy cost to about 1/3 that of compressed air-driven nozzles.
- Unique design combining air-amplification, even air flow distribution, and low-noise operation.

Applications

Casting Machining Assembly Pressing Pre-treatment Middle coat Top coat Bumper painting Off line

- Blow-off drying, dust removal in all the above processes
- Blowing off paint dust, debris on carriage in paint/coating process
- Blow-off drying in engine block

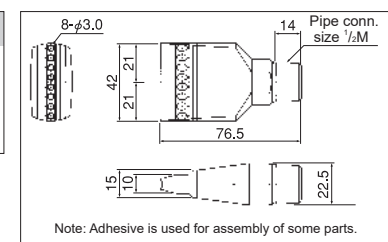
TAIFUJet® Flat Type for blowers Air nozzle with a 42 mm wide even jet

● Plastic



Material: ABS
Mass: 26 g
Max. air pressure: 100 kPa (14 psi)
Max. allowable temperature: 80°C (170°F)

Flat Type

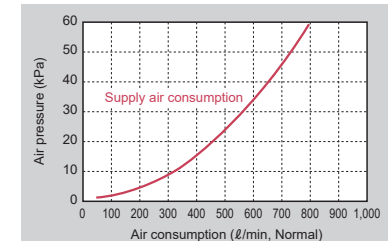


Note: Adhesive is used for assembly of some parts.

● Metal



Material: Aluminum A5052
Mass: 65 g
Max. air pressure: 100 kPa (14 psi)
Max. allowable temperature: 316°C (600°F)



How to inquire / order

Please inquire or order using this product code (select material).

〈Example〉 1/2M TF-BF 42-8-030 ABS

1/2M TF-BF 42-8-030 ABS

Material

ABS A5052

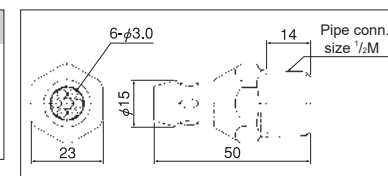
TAIFUJet® Round Type for blowers Air nozzle with pinpoint aim for gaps and narrow spaces

● Plastic



Material: ABS
Mass: 8 g
Max. air pressure: 100 kPa (14 psi)
Max. allowable temperature: 80°C (170°F)

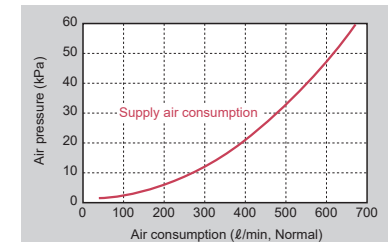
Round Type



● Metal



Material: Aluminum A5052
Mass: 20 g
Max. air pressure: 100 kPa (14 psi)
Max. allowable temperature: 400°C (750°F)



How to inquire / order

Please inquire or order using this product code (select material).

〈Example〉 1/2M TF-BR 6-030 ABS

1/2M TF-BR 6-030 ABS

Material

ABS A5052

TAIFUJet® Long Flat Type for blowers

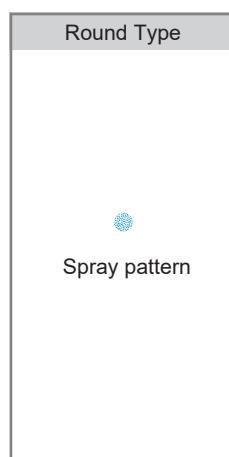


- Air blowing over greater widths

Material: Plastic resin (PPS nozzle tip and HTPVC pipe header) or Aluminum A5052

Air Nozzles Solid Stream Type

CCP-A series



Features

- Compressor air nozzle.
- Spraying air in a solid stream through a single orifice yields strong propagation for highly effective air blowing.
- Product lineup orifice diameters range from $\phi 1.0$ to $\phi 2.5$.
- Delivering good performance for low cost, ideal for use in large quantities.

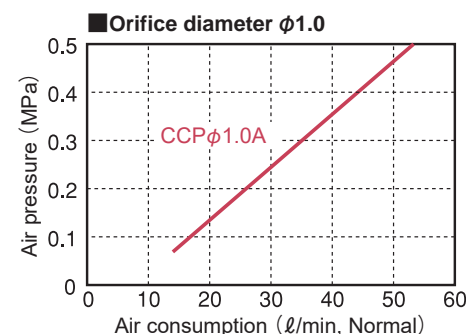
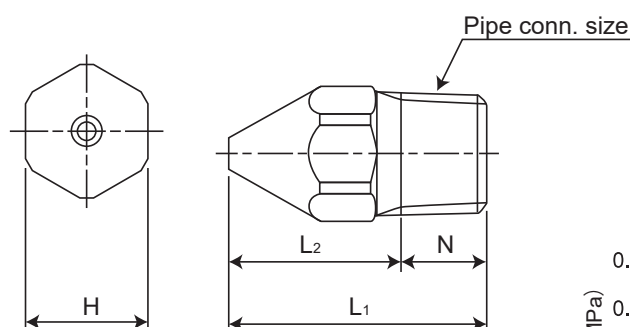
Applications

Casting Forging Machining Pressing

- Blow-off drying in casting process
- Drying/ Blow-off drying in machining process

Dimensions

Material: S303



Pipe Conn. Size	Dimensions (mm)				Mass (g)
	L ₁	L ₂	H	N	
1/8M	21	14	10	7	7.2
1/4M	30	19.5	14	10.5	19

Spray Performance

Orifice Diameter Code	Pipe Conn. Size	Air Consumption (ℓ/min, Normal)					Orifice Diameter (mm)
		0.1 MPa	0.2 MPa	0.3 MPa	0.4 MPa	0.5 MPa	
		0.1 MPa	0.2 MPa	0.3 MPa	0.4 MPa	0.5 MPa	
ϕ1.0A	1/8M	17	26	35	44	53	1.0
ϕ1.5A	1/8M	40	60	80	100	120	1.5
ϕ2.0A	1/4M	70	104	135	172	206	2.0
ϕ2.5A	1/4M	109	162	215	268	321	2.5

How to inquire / order Please inquire or order for a specific nozzle using this coding system.

〈Example〉 1/8M CCP ϕ1.0A S303

1/8M
Pipe Connection Size
■ 1/8M
■ 1/4M

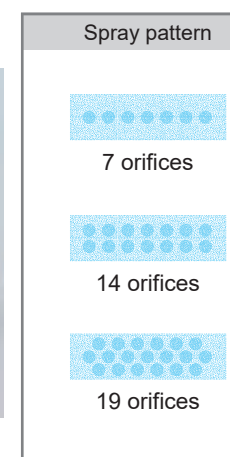
CCP

ϕ1.0A
Orifice Diameter Code
■ ϕ1.0A
■ ϕ1.5A
■ ϕ2.0A
■ ϕ2.5A

S303

Air Nozzles Multi-orifice Flat Spray Type

HF series



Features

- Compressor air nozzle.
- Produces uniform air blow from multi orifices.
- Noise level reduced by more than 10 dB(A) compared to a one-hole air nozzle.
- Compact design, 47 mm in length (47.5 mm for 3/8M).
- Detachable into three parts, easy to clean the nozzle orifices.
- Made of stainless steel with high resistance to corrosion and heat.

Applications

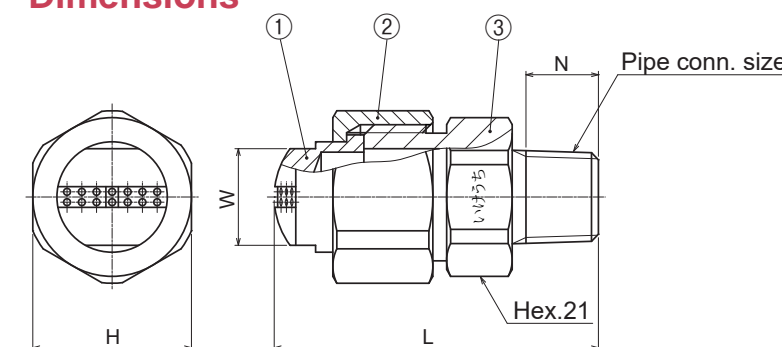
Casting Machining

- Blow-off drying in casting process
- Drying/ Blow-off drying in machining process

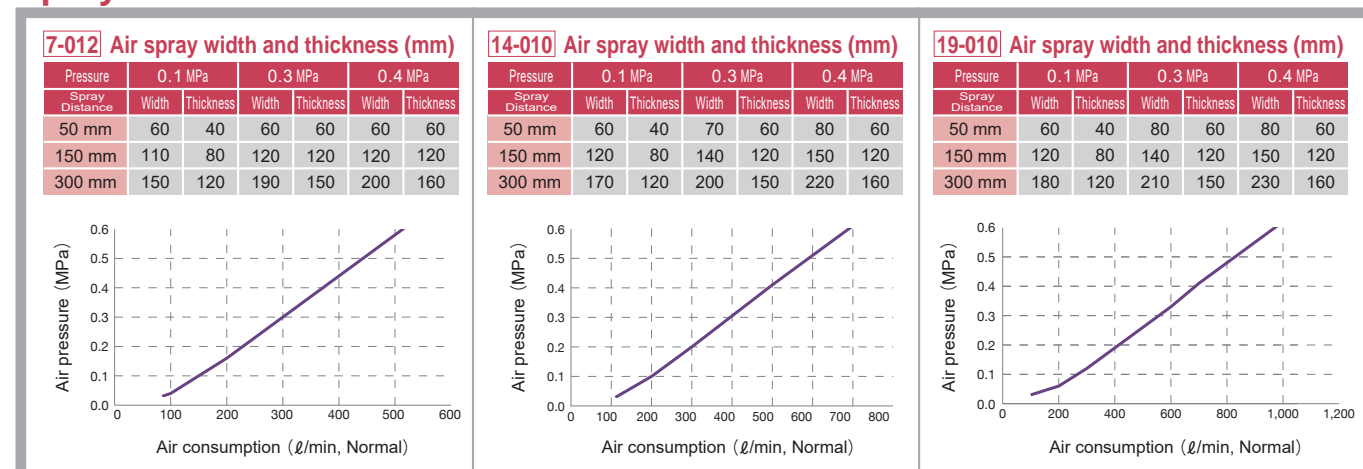
Dimensions

① Spray tip ② Cap ③ Adaptor
Material: S303
Optional material: S316

Pipe Conn. Size	Dimensions (mm)				Mass (g)
	L	H	W	N	
1/4M	47	23	14	10.5	70
3/8M	47.5	23	14	11	75



Spray Performance



How to inquire / order Please inquire or order for a specific nozzle using this coding system.

〈Example〉 1/4M HF 7-012 S303

1/4M
Pipe Connection Size
■ 1/4M
■ 3/8M

HF

7-012
Nozzle Code
■ 7-012
■ 14-010
■ 19-010

S303

Air Nozzles Slit Type

SLNHA-H series / SLNB series

SLNHA-H series Slit Nozzles for compressors

Patented



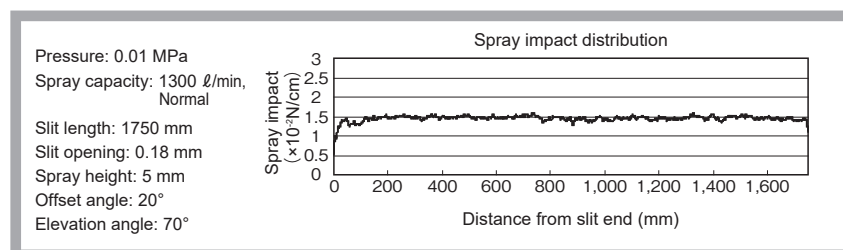
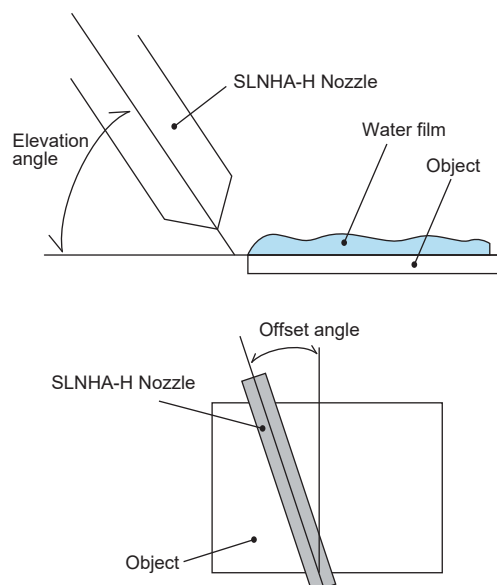
Features

- Even spray impact force distribution with less than 20% variation.
- Compact design.
Unit is only 20–24 mm thick! (PVC-made is 34 mm)
Can be installed in narrow spaces between support rolls.

Applications

- Casting Forging Machining Painting/Coating Bumper painting Off line
- For blow-off drying, debris clearing, drying in all of these processes

Note:
SLNHA-H series is an air nozzle. Water is sprayed here to better show the spray pattern.

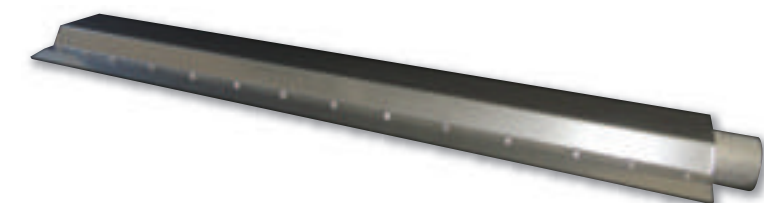


For details please ask for our hydraulic spray nozzle catalog.

SLNB series Slit Nozzles for blowers

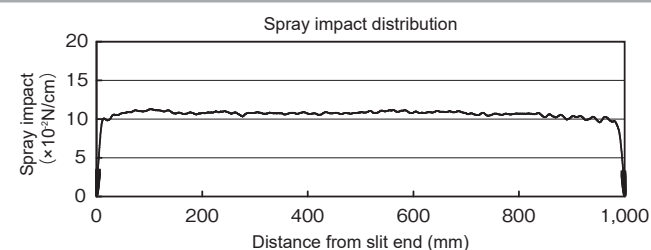
Features

- **Minimal pressure loss, Tapered nose type**
Pressure loss is minimal to enable high spray impact performance.
Long thin slit with tapered nose is suitable for installation in a narrow space, such as between support rolls.
Air blowing close to the target is possible.
- **Energy saving**
Drastic energy saving is achieved by switching from compressor-using type.



Air pressure: 5.2 kPa
Slit length: 1000 mm
Slit opening: 1.0 mm
Spray height: 5 mm

Air consumption: 5000 ℓ/min, Normal
Max. value: 11.29×10^{-2} N/cm
Min. value: 9.69×10^{-2} N/cm
Median value: 10.49×10^{-2} N/cm
Deviation from median: 7.6%



For details please ask for our hydraulic spray nozzle catalog.

Auto Reverse Self-cleaning Filter

Patented

ARS Filter series

Features

- ARS Filter employs a high-pressure jet spray backwashing method. It ensures stable cleaning, without requiring consumable parts such as cleaning brushes.
- Compact design to install in a small space.
- Detecting the pressure difference caused by an accumulation of foreign particles on the filter, ARS starts jet spray cleaning automatically and discharges foreign particles through the drain.

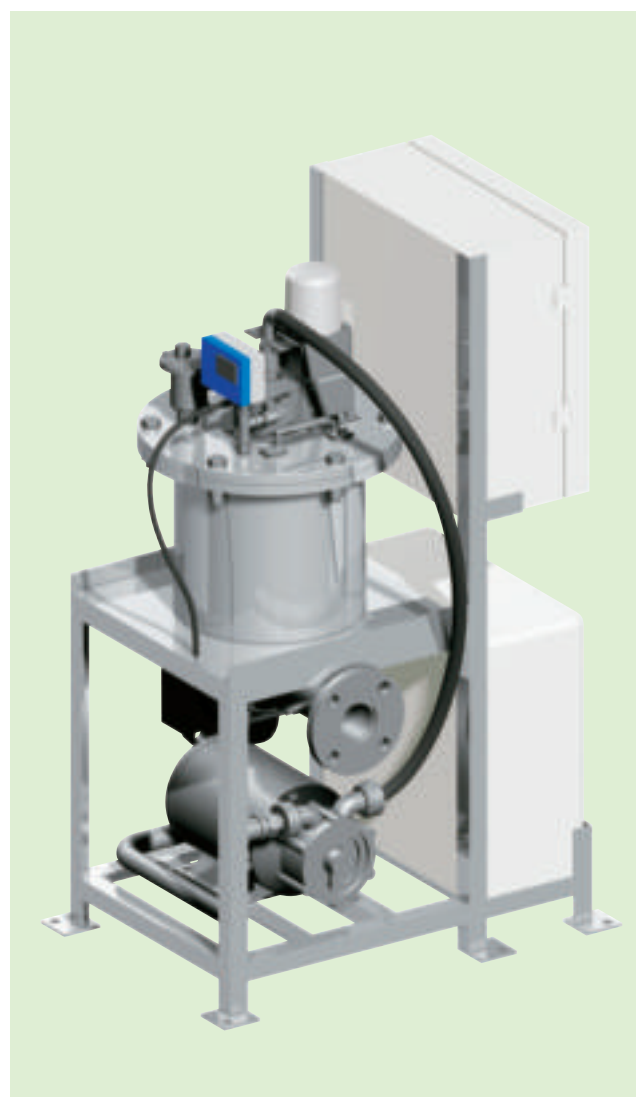
Material

- Main body: Stainless steel (except for cleaning water pump and hose, which may not be stainless steel in some parts of wetted surface)
- Packing and O-ring: FKM

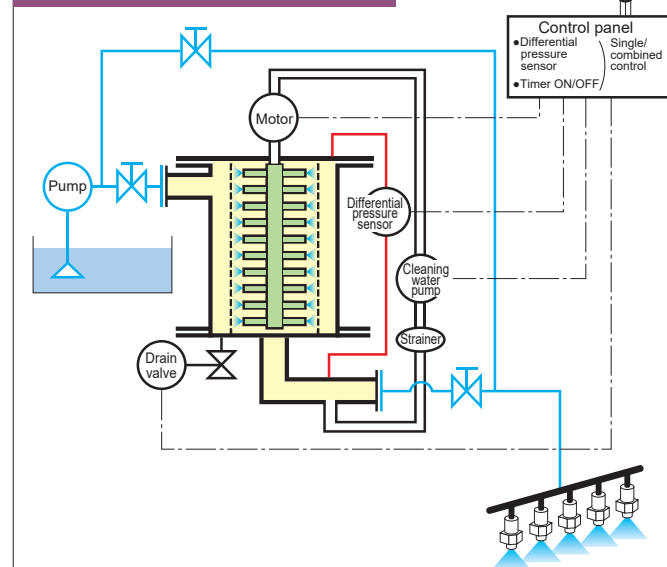
Applications

Machining Pre-treatment Sealing Top coat

- Filtration of circulated water and cleaning water
- Recycling of water for air washer



Installation example



Specifications

Model Number		ARS-150	ARS-500	ARS-1000	ARS-2500
Maximum Filtration Capacity (ℓ/min)		150	500	1000	2500
Maximum Allowable Pressure (MPa)		1.0	1.0 ^{*2}	1.0	1.0
Power Requirements		100 VAC x 0.3 kW (Steel pump) 100 VAC x 0.5 kW (Stainless steel pump) ^{*1}	200 VAC (3-phase) x 1.7 kW	200 VAC (3-phase) x 2.5 kW	200 VAC (3-phase) x 3.8 kW
Pipe Connection Size (A)	Inlet	32	50	80	150
	Outlet				
	Drain	25	25	40	50
Filter Screen Mesh Size	Metal Wire Screen ^{*3}	#300 #150 #100 #60 #35	#150 #100 #60 #35	#150 #100 #60 #35	#150 #100 #60 #35
	Wedge Wire Screen (μm)	—	100 150 300 500	100 150 300 500	100 150 300 500

^{*1} Stainless steel cleaning pump is optional.

^{*2} 0.3 MPa for clamp lid type. (1.0 MPa for flange lid type only)

^{*3} Filter screen mesh size are shown in parenthesis: #300 (45 μm), #150 (109 μm), #100 (145 μm), #60 (240 μm), #35 (520 μm).

Dimensions and Mass

Model Number	ARS-150	ARS-500	ARS-1000	ARS-2500
Dimensions (WxDxH) ^{*4} (mm)	360x510x1,300	433x666x1,053	560x1,000x1,223	1,000x1,800x1,882
Mass (kg)	67 (Steel pump)	115	175	850
	71 (Stainless steel pump) ^{*1}			

^{*1} Stainless steel cleaning pump is optional.

^{*4} Width x Depth x Height

Inquiry Form for Cooling System/Cooling Unit

For cooling system/unit inquiries, please fill out the form below and e-mail it to us (overseas@kirinoikeuchi.co.jp) so that we can offer the cooling system/unit most suitable for your needs.

Subject	Contents	
Your company information	Company Name	
	Contact person	
	Department	
	Tel/Fax	Tel) Fax)
	E-mail	
	Address	
	Country	
	Power supply	Voltage (VAC), Frequency (Hz)
Equipment	1)Equipment name	3)Size of space to be cooled [Dim. x x mm]
	2)Equipment capacity	4)Ventilation rate [Exhaust air volume: m ³ /min]
Cooling specifications	1)Purpose(s) of cooling <input type="checkbox"/> Quality improvement <input type="checkbox"/> Productivity improvement <input type="checkbox"/> Cost reduction <input type="checkbox"/> Energy saving <input type="checkbox"/> Water saving <input type="checkbox"/> Others()	
	2)Cooling mode/period <input type="checkbox"/> On production line <input type="checkbox"/> Batch processing <input type="checkbox"/> Others()	
	3)Cooling method <input type="checkbox"/> Air cooling <input type="checkbox"/> Fog spray cooling (<input type="checkbox"/> Ultra-fine fog <input type="checkbox"/> Fine-fog <input type="checkbox"/> Semi-fine fog <input type="checkbox"/> Coarse fog) <input type="checkbox"/> Immersion cooling <input type="checkbox"/> Water curtain cooling <input type="checkbox"/> Others()	
	4)Control method(s) <input type="checkbox"/> Manual control (by <input type="checkbox"/> pressure <input type="checkbox"/> flow-rate) <input type="checkbox"/> Automatic control (by <input type="checkbox"/> pressure <input type="checkbox"/> flow-rate <input type="checkbox"/> time <input type="checkbox"/> temperature) <input type="checkbox"/> Others()	
	5)Cooling target object: Name/material ()	11)Cooling distance m
	6)Cooling target surface: Name/material ()	12)Volume mm ³
	7)Temperature before cooling °C	13)Surface area mm ²
	8)Temperature after cooling °C	14)Specific heat kcal/kg°C
	9)Cooling time sec	15)Specific gravity g/cm ³
	10)Line speed m/min	16)Heat conductivity kcal/mh°C
	Request/ purpose for cooling	Current problems:
Sketch/drawing of equipment/process:		
Remarks:		