

## Cut mounting defects to near 0!

Energy-saving humidification system for Surface Mounting

#### Problem in Surface Mounting / PCB Assembly processes in Electronics Industry

#### Humidity and temperature in factory

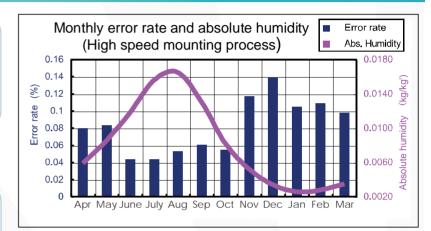
- Mumidity level influenced by outside air conditions
- Temperature controlled by HVAC system
- Error rate increases when humidity level is low, especially during winter season



#### Consequences

○ ESD

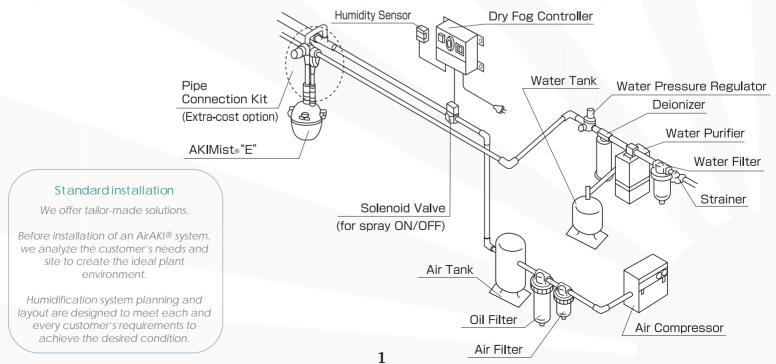
- Circuit damage○ Dust adhesion



Humidity vs. Error rate

## IKEUCHI's solution: Dry Fog Industrial Humidification System AirAKI® with the humidifier AKIMist®"E"

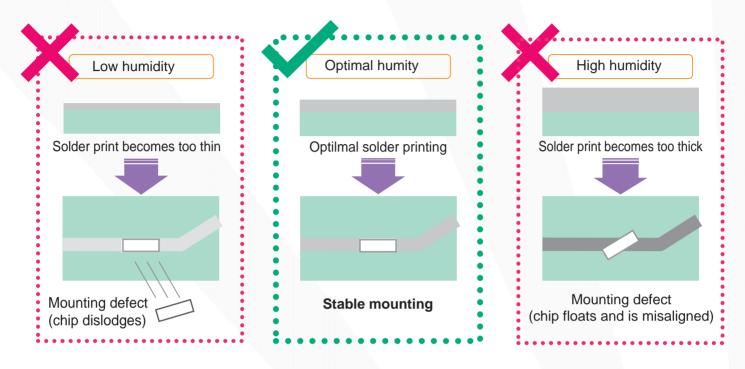
- AirAKI® is a humidification system consisting of the dry fog humidifier AKIMist® "E", control equipment, and reverse osmosis equipment.
- Non-wetting Dry Fog sprayed from AKIMist® "E" creates and maintains a humidity-controlled environment which generates less static charge and thus, will drastically reduce issues such as circuit damage and dust adhesion.



#### Dry Fog Industrial Humidification System AirAKI® with the humidifier AKIMist®"E"

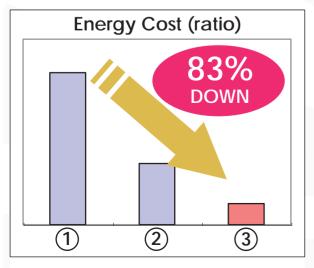
#### **Applications**

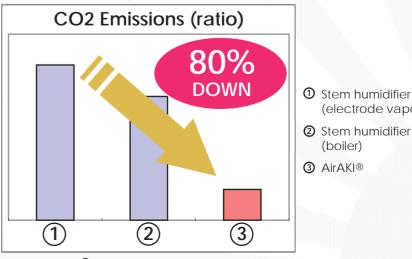
∞ AirAKI® system will keep an even humidity level year-round, improving the mounting and assembly processes, and thus, the product quality. The mounting quality is influenced by the solder printing aspect which is affected by humidity.



- Mumidifying the working area also prevent machine mounting errors due to static charge and solder thinning/drying.
- ∞ The Dry Fog humidifier AKIMist® "E" is recommended for precision part production where water droplets would be a problem. Spraying droplets at an average size of 7.5 µm, the droplets evaporate before reaching any surface, without wetting.
- The pneumatic air-water spray method uses much less energy than steam humidifiers.

Steam humifier **AirAKI®** VS. Jumidify and cool down Air heater





(electrode vapor)

(boiler)

#### Dry Fog Industrial Humidification System AirAKI® with the humidifier AKIMist®"E"

#### Advantages

- Double-edged sword: dust suppression & humidification through atomization
- Easy installation by adding-on to existing HVAC

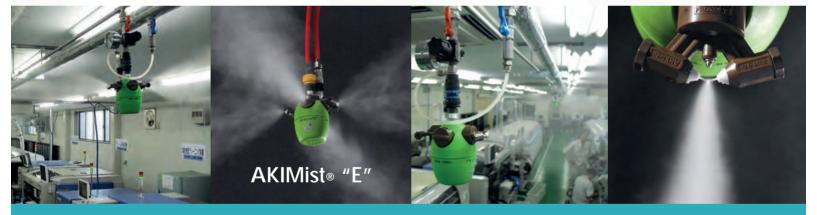
- Easily adaptable to changes in floor layout
- level year-round

### Dry Fog Industrial Humidification System AirAKI® with the humidifier AKIMist®"E"

#### **Benefits**

- - PCB solder printing and mounting quality improved
  - Less static charge generated
  - Defect rate reduced (failure rate by ESD 1/10)
  - Product quality increased

- - Higher humidity
- - Reduction in air conditioning costs



# "The Fog Engineers" IKEUCHI EUROPE B.V.

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Taking the path less traveled" 🕒 「人の足跡を踏むな」



